

PART NUMBER (2ND, 3RD, AND 4TH X)	BELT WIDTH [IN]	PART NUMBER (2ND, 3RD, AND 4TH X)	BELT WIDTH [MM]
C1CMXRS18XXX	18	C1CMXR045XXX	450
C1CMXRS24XXX	24	C1CMXR050XXX	500
C1CMXRS30XXX	30	C1CMXR060XXX	600
C1CMXRS36XXX	36	C1CMXR075XXX	750
C1CMXRS42XXX	42	C1CMXR080XXX	800
C1CMXRS48XXX	48	C1CMXR090XXX	900
C1CMXRS54XXX	54	C1CMXR100XXX	1000
		C1CMXR105XXX	1050
		C1CMXR120XXX	1200
		C1CMXR135XXX	1350
		C1CMXR140XXX	1400
		C1CMXR150XXX	1500
		C1CMXR160XXX	1600
		C1CMXR165XXX	1650
		C1CMXR180XXX	1800

NOTES:
1) ALL DIMENSIONS ARE GIVEN IN MILLIMETERS [INCHES].
2) ALL DIMENSIONS ARE FOR REFERENCE ONLY.
3) IN THE C1C PART NUMBER:
THE M INDICATES A MEDIUM CLEANSRAPE BLADE/SYSTEM ASSEMBLY.
THE FIRST X INDICATES THE ASSEMBLY TYPE:
B = BLADE ASSEMBLY, NO TENSIONER
T = BLADE ASSEMBLY, TENSIONER STANDARD PAINTED STEEL
S = BLADE ASSEMBLY, TENSIONER STAINLESS STEEL
THE R INDICATES RUBBER BLADE BODY MATERIAL.
THE NEXT XXX INDICATES THE BELT WIDTH:
SXX = INCH BELT WIDTH
XXX = MM BELT WIDTH / 10
THE NEXT X INDICATES BLADE CARBIDE TYPE:
A = A CARBIDE GRADE
B = B CARBIDE GRADE
C = C CARBIDE GRADE
THE LAST XX INDICATES NUMBER OF ELEMENTS IN THE BLADE.

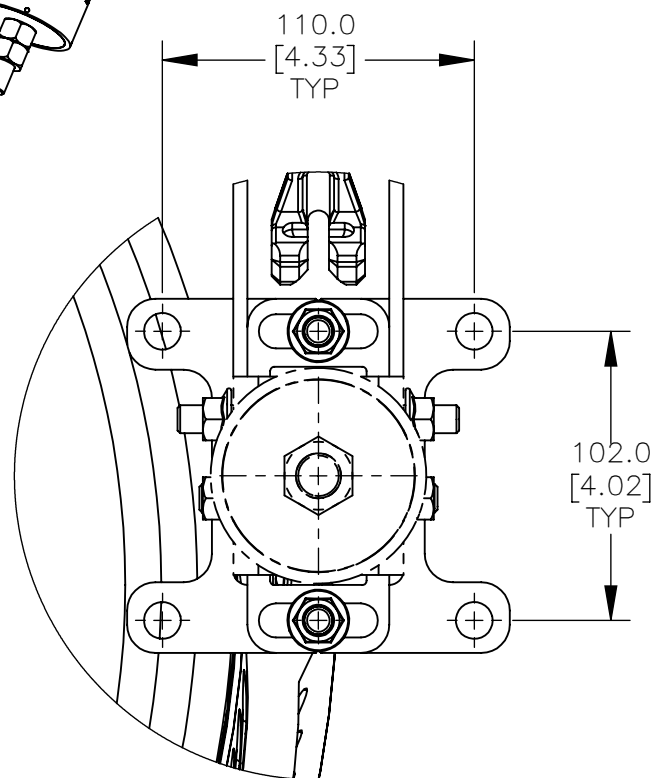
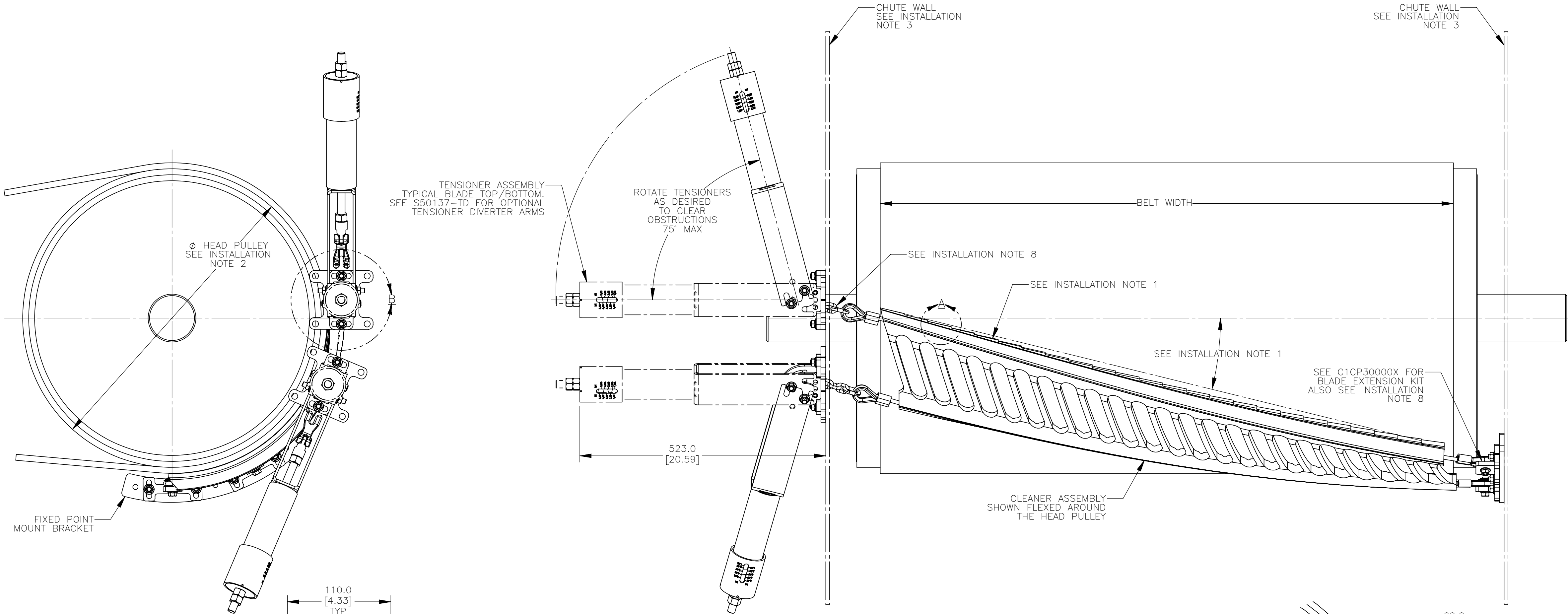
- INSTALLATION NOTES:
- BLADE CARBIDE SCRAPERS ARE MOLDED INTO THE RUBBER BODY AT AN ANGLE CREATING A SERRATED CLEANING EDGE. CLEANER MUST BE MOUNTED AT AN ANGLE AS SHOWN. THE IDEAL INSTALLATION ANGLE IS BETWEEN 17° AND 19°. ANGLES FROM 18° TO 21° ARE ACCEPTABLE, BUT TENSIONER TENSION NEEDS TO BE ADJUSTED AS THE ANGLE CHANGES FROM THE IDEAL ANGLE. CLEANER MUST NOT LIE IN THE MATERIAL PATH.
 - BELT WIDTH MUST NOT EXCEED A RATIO OF 3:1 TO THE HEAD PULLEY DIAMETER. HEAD PULLEY RANGE IS 559 [22.00] MIN. TO 864 [34.00] MAX.
 - CHUTE WALLS MUST BE STRONG ENOUGH TO NOT FLEX WHEN THE CLEANER IS TENSIONED. ADDITIONAL CHUTE WALL STRUCTURE MAY BE REQUIRED TO PREVENT CHUTE WALL FROM FLEXING.
 - LOCATE AND INSTALL THE FIXED POINT MOUNT BRACKET ON THE INSIDE OF THE FAR SIDE CHUTE WALL. MEASURE THE HEAD PULLEY RADIUS PLUS THE LAGGING, BELT THICKNESS, AND ADD THE 12.7 [1.50]. THIS IS THE RADIUS ARC THAT THE FIXED POINT BRACKET WILL BE LOCATED ON. LOCATE THE FIXED POINT BRACKET V-NOTCH ON THE VERTICAL CENTERLINE OF THE HEAD PULLEY (AT THE 6:00 O'CLOCK POSITION). THIS POINT MAY BE ADJUSTED (ROTATED) TO ENSURE IT DOES NOT GO PAST THE BELT EXIT POINT ON THE HEAD PULLEY. MARK THE HOLE LOCATIONS FROM THE FIXED POINT BRACKET AND DRILL THE MOUNTING HOLES (IF NOT WELDING IN PLACE). BOLT OR WELD THE FIXED POINT BRACKET TO THE INSIDE OF THE CHUTE WALL.
 - ON THE OPERATOR'S SIDE OF THE CHUTE WALL, MARK THE LOCATION OF THE TENSIONER CUTOUTS. LOCATE THE TOP TENSIONER CUTOUT WITH THE BOTTOM OF THE CUTOUT ON THE HORIZONTAL CENTERLINE (AT THE 3:00 O'CLOCK POSITION), AND THE INSIDE OF THE CUTOUT ON THE BELT EDGE. ADJUST THE TENSIONER CUTOUTS AS REQUIRED TO KEEP THE CLEANER BELOW THE PRODUCT DISCHARGE POINT AND AT THE SPECIFIED INSTALLATION ANGLE. THE TOP OF THE CLEANER SHOULD NOT BE ABOVE THE 2:00 O'CLOCK POSITION. SEE THE CUTOUT DETAIL. BOLT OR WELD THE TENSIONER MOUNT BRACKETS TO THE CHUTE WALL POSITIONED OVER THE CUTOUTS. BOLT THE TENSIONERS TO THE TENSIONER MOUNT BRACKETS. LEAVE THE ADJUSTMENT BOLTS LOOSE AT THIS TIME.
 - ASSEMBLE THE CHAIN AND THE CHAIN LINKS TO THE TENSIONER END OF THE BLADE. INSTALL THE CLEANER TO THE FIXED POINT BRACKET. LEAVE THE ADJUSTMENT BOLTS LOOSE AT THIS TIME. HOLD THE CLEANER TO THE HEAD PULLEY AND ROUTE THE CHAINS THROUGH THE CHUTE WALL AND HOOK ONTO THE TENSIONERS. MAKE SURE THE TENSIONER ADJUSTMENT NUTS ARE AT THE END OF THE TENSIONER THREADED ROD. TIGHTEN THE TENSIONER ADJUSTMENT NUT UNTIL THE CLEANER IS HELD FIRMLY AGAINST THE HEAD PULLEY. ADJUST THE FIXED POINT BRACKET AND TENSIONER BRACKETS SO THE OUTER TWO ELEMENTS ON EACH SIDE OF THE CLEANER ARE APPROXIMATELY 3.3 [1.13] AWAY FROM THE BELT. INCREASE THE RELIEF AS NECESSARY TO ENSURE MECHANICAL SPLICES WILL PASS. TIGHTEN ALL BOLTS.
 - TENSION THE CLEANER PER THE RECOMMENDED TENSION IN THE MANUAL.
 - THE LENGTH OF THE CHAIN OR CABLE MUST NOT EXCEED 125 [5.00] ON EITHER SIDE OF THE CLEANER. EXCESS CHAIN OR CABLE COULD RESULT IN VIBRATION THAT COULD DAMAGE THE BELT OR THE CLEANER.

(PART NUMBER FIRST X) TENSIONER/INSTALLATION KIT REQUIREMENTS AND MATERIAL		
PART NUMBER	TENSIONER/TENSIONER SIZE/INSTALLATION KIT MATERIAL	P/N INSTALLATION KIT
C1CMBRXXXXXX	NO TENSIONER/BLADE ONLY FOR SINGLE TENSIONER	-----
C1CMTRXXXXXX	SINGLE 4.2KN TENSIONER WITH FIXED POINT MNT BRKT STL	C1CT4MT
C1CMSRXXXXXX	SINGLE 4.2KN TENSIONER WITH FIXED POINT MNT BRKT SS	C1CT4MS



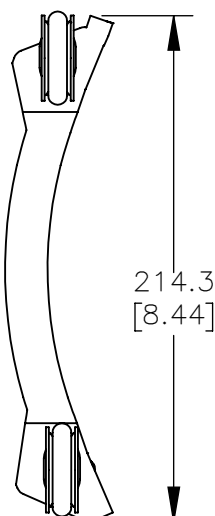
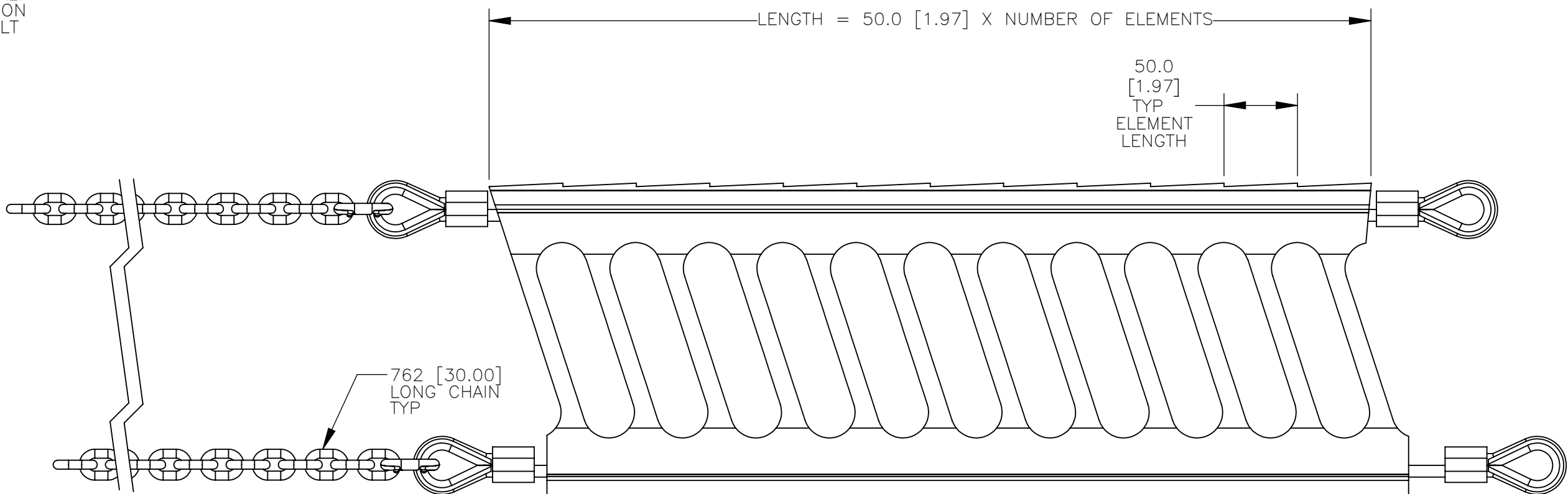
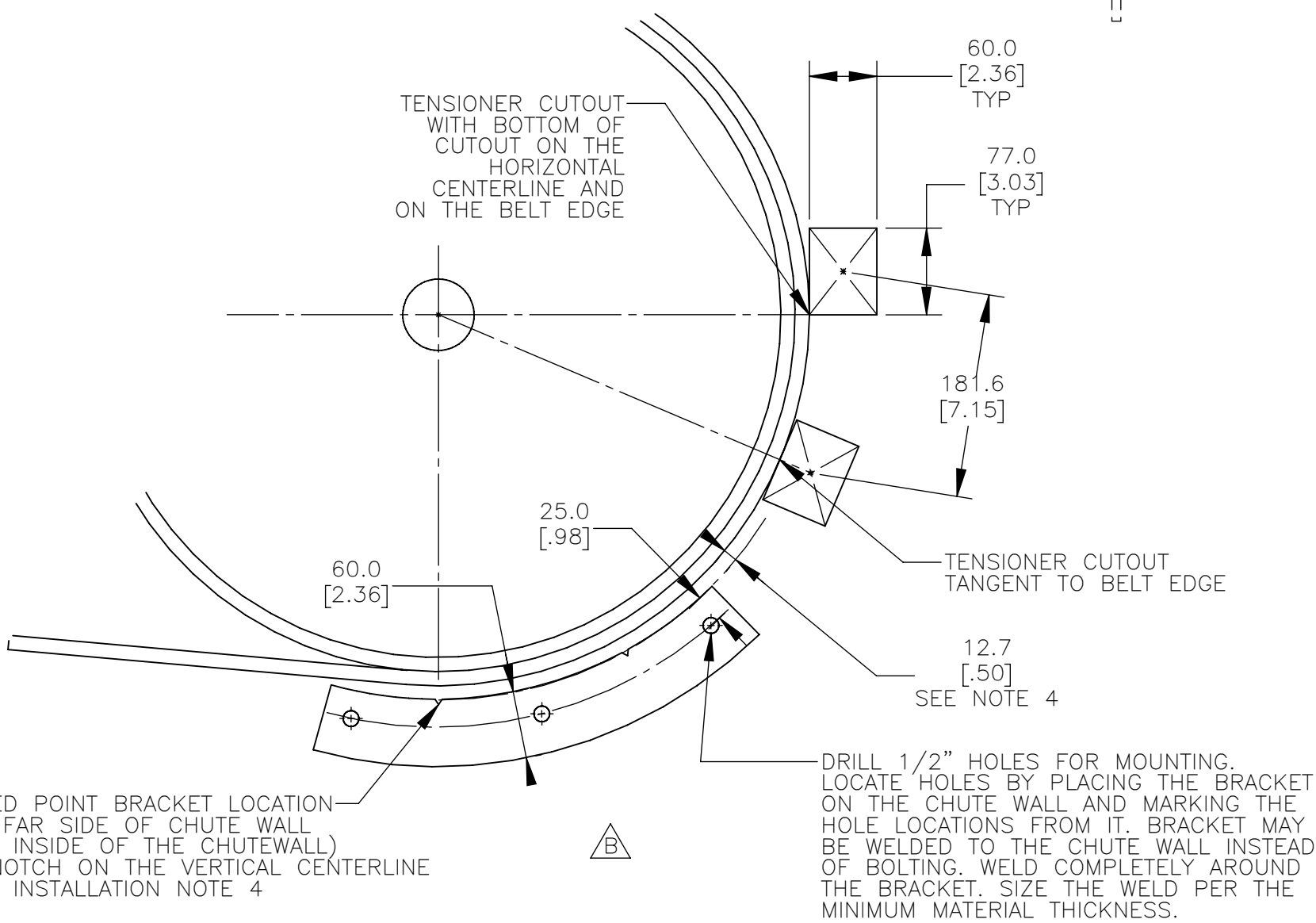
(PART NUMBER 5TH X) BLADE CARBIDE TYPE	
PART NUMBER	APPLICATION
C1CMXRXXXAXX	STANDARD/MODERATE VERSION, SUITABLE FOR ABRASIVE MATERIALS AND LOW/MEDIUM BELT SPEEDS, ALLOWED FOR MECHANICAL SPLICES, HAS CHEMICAL RESISTANCE
C1CMXRXXXBXX	SEVERE VERSION, SUITABLE FOR HIGHLY ABRASIVE MATERIALS AND HIGH BELT SPEEDS, ALLOWED FOR MECHANICAL SPLICES
C1CMXRXXXCXX	EXTREME VERSION, SUITABLE FOR EXTREMELY ABRASIVE MATERIALS AND HIGHEST BELT SPEEDS, NOT ALLOWED FOR MECHANICAL SPLICES

ITEM	QTY.	DESCRIPTION	PART NUMBER
1	1	MARTIN CLEANSRAPE CLEANER ASSEMBLY	SEE CHARTS



NOTE BLADE ELEMENT ORIENTATION

DETAIL A
SCALE 3 : 8



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MARTIN ENGINEERING—USA NEPONSET, IL USA					
TITLE		DRAWN RND		DATE 03/10/20	
B RMVD DIM 181.6 / ADDED DETAIL B / CHGD LABEL NOTE AND INSTALLATION NOTE TO SAY "V-NOTCH" INSTEAD OF "LOWER MOUNTING HOLE".		16228 11/22/22 MH		CHECKED	
A CHANGED C1CT4LX TO C1CT4MX.		16014 12/20/21 ACT		ENG. DATE 03/17/20	
NO. DESCRIPTION		ECN DATE BY		APPROVED DATE 03/17/20	
SALES DRAWING		PR13941		S50137—M	
SOLIDWORKS		REVISION		SCALE 3:16	