IN VIBRATION THAT COULD DAMAGE THE BELT OR THE CLEANER.

EITHER SIDE OF THE CLEANER. EXCESS CHAIN OR CABLE COULD RESULT

WILL PASS. TIGHTEN ALL BOLTS.

INCREASE THE RELIEF AS NECESSARY TO ENSURE MECHANICAL SPLICES

OF THE CLEANER ARE APPROXIMATELY 3.3 \[.13\] AWAY FROM THE BELT.

TIGHTEN THE TENSIONER ADJUSTMENT NUT UNTIL THE CLEANER IS HELD

ADJUSTMENT NUTS ARE AT THE END OF THE TENSIONER THREADED ROD.

AND HOOK ONTO THE TENSIONERS. MAKE SURE THE TENSIONER

THE HEAD PULLEY AND ROUTE THE CHAINS THROUGH THE CHUTE WALL

THE ADJUSTMENT BOLTS LOOSE AT THIS TIME. HOLD THE CLEANER TO

THE BLADE. INSTALL THE CLEANER TO THE FIXED POINT BRACKET. LEAVE

6) ASSEMBLE THE CHAIN AND THE CHAIN LINKS TO THE TENSIONER END OF

ADJUSTMENT BOLTS LOOSE AT THIS TIME.

BOLT THE TENSIONERS TO THE TENSIONER MOUNT BRACKETS. LEAVE THE

MOUNT BRACKETS TO THE CHUTE WALL POSITIONED OVER THE CUTOUTS.

O'CLOCK POSITION. SEE THE CUTOUT DETAIL. WELD THE TENSIONER

ANGLE. THE TOP OF THE CLEANER SHOULD NOT BE ABOVE THE 2:00

BELOW THE PRODUCT DISCHARGE POINT AND AT THE SPECIFIED INSTALLATION

BOTTOM OF THE CUTOUT ON THE HORIZONTAL CENTERLINE (AT THE 3:00

THE TENSIONER CUTOUTS. LOCATE THE TOP TENSIONER CUTOUT WITH THE

MOUNTING HOLES (IF NOT WELDING IN PLACE). BOLT OR WELD THE FIXED

ON. LOCATE THE FIXED POINT BRACKET LOWER MOUNTING HOLE ON THE

OF THE FAR SIDE CHUTE WALL. MEASURE THE HEAD PULLEY RADIUS

4) LOCATE AND INSTALL THE FIXED POINT MOUNT BRACKET ON THE INSIDE

REQUIRED TO PREVENT CHUTE WALL FROM FLEXING.

BETWEEN 17° AND 19°. ANGLES FROM 15° TO 21° ARE ACCEPTABLE BUT

MOUNTED AT AN ANGLE AS SHOWN. THE IDEAL INSTALLATION ANGLE IS

ANGLE CREATING A SERRATED CLEANING EDGE. CLEANER MUST BE

1) BLADE CARBIDE SCRAPERS ARE MOLDED INTO THE RUBBER BODY AT AN

100

090

080

THE LAST XX INDICATES NUMBER OF ELEMENTS IN THE BLADE.

THE NEXT XXX INDICATES THE BELT WIDTH:

THE R INDICATES RUBBER BLADE BODY MATERIAL.

THE FIRST X INDICATES THE ASSEMBLY TYPE:

3) IN THE C1C PART NUMBER:

C = C CARBIDE GRADE

A = A CARBIDE GRADE

SXX = INCH BELT WIDTH

4) LOCATE AND INSTALL THE FIXED POINT MOUNT BRACKET ON THE INSIDE

BELT WIDTH

[IN]

1) ALL DIMENSIONS ARE GIVEN IN MILLIMETERS [INCHES].

[PART NUMBER]

[INCH] [INCHES]

[BELT WIDTH] [BELT WIDTH] [BELT WIDTH] [BELT WIDTH]

[PART NUMBER]

[PART NUMBER]

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