1) BLADE CARBIDE SCRAPERS ARE MOLDED INTO THE RUBBER BODY AT AN ORIENTATION AS DESIRED TO MEET BELT MATERIAL PATH.
2) BELT WIDTH MUST NOT EXCEED A RATIO OF 3:1 TO THE HEAD PULLEY
3) BELT WIDTH MUST NOT EXCEED A RATIO OF 3:1 TO THE HEAD PULLEY
4) INSTALLATION ANGLE IS BETWEEN 17° AND 19°. ANGLES FROM 10° TO 22° ARE ACCEPTABLE BUT TENSIONER TENSION NEEDS TO BE ADJUSTED AS THE ANGLE CHANGES FROM THE IDEAL ANGLE.
5) BELT WIDTH MUST NOT EXCEED A RATIO OF 3:1 TO THE HEAD PULLEY
6) ON THE OPERATORS SIDE OF THE CHUTE WALL MARK THE LOCATION OF THE HEAD PULLEY, SCALE 3 : 8, DETAIL A.
7) INSTALLATION NOTES:
   a) TENSION THE CLEANER PER THE RECOMMENDED TENSION IN THE MANUAL.
   b) ADDITIONAL CHUTE WALL STRUCTURE MAY BE REQUIRED TO SUPPORT THE TENSIONER CUTOUTS.
   c) WELD THE TENSIONER CUTOUTS TO THE CHUTE WALL.
   d) BOLT THE TENSIONERS TO THE TENSIONER MOUNT BRACKETS.
   e) LEAVE THE MOUNT BRACKETS TO THE CHUTE WALL POSITIONED OVER THE CUTOUTS.
   f) THE TENSIONER CUTOUTS MUST BE STRONG ENOUGH TO NOT FLEX WHEN THE TENSIONER IS TENSIONED.
   g) ADDITIONAL CHUTE WALL STRUCTURE MAY BE REQUIRED TO SUPPORT THE TENSIONER.
   h) THE TENSIONER MOUNT BRACKETS MUST BE STRONG ENOUGH TO NOT FLEX WHEN THE TENSIONER IS TENSIONED.
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NOTE: ALL DIMENSIONS ARE GIVEN IN MILLIMETERS [INCHES].

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