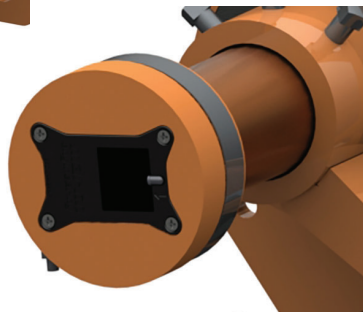
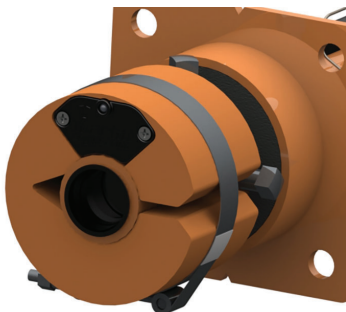




# **N2® Position Indicator**

[Go to N2® Position Indicator web page](#)



***Operator's Manual  
M4153***

## Important

MARTIN ENGINEERING HEREBY DISCLAIMS ANY LIABILITY FOR: DAMAGE DUE TO CONTAMINATION OF THE MATERIAL; USER'S FAILURE TO INSPECT, MAINTAIN AND TAKE REASONABLE CARE OF THE EQUIPMENT; INJURIES OR DAMAGE RESULTING FROM USE OR APPLICATION OF THIS PRODUCT CONTRARY TO INSTRUCTIONS AND SPECIFICATIONS CONTAINED HEREIN. MARTIN ENGINEERING'S LIABILITY SHALL BE LIMITED TO REPAIR OR REPLACEMENT OF EQUIPMENT SHOWN TO BE DEFECTIVE.

Observe all safety rules given herein along with owner and Government standards and regulations. Know and understand lockout/tagout procedures as defined by American National Standards Institute (ANSI) z244.1-1982, *American National Standard for Personnel Protection - Lockout/Tagout of Energy Sources - Minimum Safety Requirements* and Occupational Safety and Health Administration (OSHA) Federal Register, Part IV, 29 CFR Part 1910, *Control of Hazardous Energy Source (Lockout/Tagout); Final Rule*.

The following symbols may be used in this manual:



**Danger:** Immediate hazards that will result in severe personal injury or death.



**Warning:** Hazards or unsafe practices that could result in personal injury.



**Caution:** Hazards or unsafe practices that could result in product or property damages.



**Important:** Instructions that must be followed to ensure proper installation/operation of equipment.



**Note:** General statements to assist the reader.

# Introduction

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## *General*

The N2<sup>®</sup> Position Indicator monitors belt cleaner angle and indicates when a belt cleaner requires adjustment. The position indicator also alerts in the event of excessive belt cleaner movement. The N2<sup>®</sup> Position Indicator can be monitored and setup using the Martin<sup>®</sup> Smart Device Manager mobile application.

The N2<sup>®</sup> Position Indicator operates in temperatures ranging from -30°C to 60°C (-22°F to 140°F).

## *References*

The following documents are referenced in this manual:

- American National Standards Institute (ANSI) z244.1-1982, *American National Standard for Personnel Protection - Lockout/Tagout of Energy Sources - Minimum Safety Requirements*, American National Standards Institute, Inc., 1430 Broadway, New York, NY 10018.
- Federal Register, Volume 54, Number 169, Part IV, 29 CFR Part 1910, *Control of Hazardous Energy Source (Lockout/Tagout); Final Rule*, Department of Labor, Occupational Safety and Health Administration (OSHA), 32nd Floor, Room 3244, 230 South Dearborn Street, Chicago, IL 60604.

## *Data Policy*

The N2<sup>®</sup> Position Indicator (“Product”) automatically collects and transmits to Martin Engineering (“we,” “us,” and “our”) information related to the Product and its operation, including data on consumable components, process parameters such as Product settings and configurations, and environment such as temperature and operating times and durations (the “Information”).

Martin Engineering uses the Information to:

- provide services to you, including identifying and providing preventative maintenance such as the replacement of consumable components;
- send communications we believe may be of interest to you;
- research and improve our products and services, including by aggregating and combining the Information with comparable information obtained from other Product owners;
- provide information regarding the Product (such as average replacement time for consumable components) to potential Product purchasers, provided that such information shall be provided only in aggregated, de-identified form; and
- share with select third parties in connection with any of the purposes above

Martin Engineering may also disclose any Information if: (1) the disclosure is necessary or useful to our provision of services; (2) we believe in good faith that disclosure is necessary to protect our rights, interests, or property; (3) we are acting in good faith to protect the safety of the Product owner or operator or the safety of others, to investigate fraud, or to respond to a government request; (4) we believe in good faith the disclosure is required by law, such as to comply with a subpoena, search warrant, court order, or similar legal or administrative process; and (5) a third party purchases or otherwise acquires our company, in which case the Information will likely be among the assets transferred.

By purchasing or using the Product, you consent to the collection and use of the Information by Martin Engineering. From time to time, we may use the Information for new, unanticipated uses not previously disclosed in this Data Policy. If our information practices change materially at some time in the future, we will post the policy changes to our website so you always have information regarding what information we collect, how we use it, and under what circumstances we disclose it. By continuing to use the Product after such changes, you consent to the changes in the Data Policy.

## *Safety*

All safety rules defined in the above documents and all owner/employer safety rules must be strictly followed when working on the belt cleaner.



**Do not touch or go near the conveyor belt or conveyor accessories when the belt is running. Your body or clothing can get caught and you can be pulled into the conveyor, resulting in severe injury or death.**



**Before installing, servicing, or adjusting conveyor equipment, turn off and lockout / tagout / blockout / testout all energy sources to the conveyor and conveyor accessories according to ANSI standards. Failure to do so could result in serious injury or death.**



**If this equipment will be installed in an enclosed area, test the gas level or dust content before using a cutting torch or welding. Using a torch or welding in an area with gas or dust may cause an explosion resulting in serious injury or death. Follow local confined space procedures.**



**Before using a cutting torch or welding the chute wall, cover the conveyor belt with a fire retardant cover. Failure to do so can allow the belt to catch fire. Follow local fire watch procedures.**



**Remove all tools from the installation area and conveyor belt before turning on the conveyor. Failure to do so can cause serious injury to personnel or damage to the belt and conveyor.**

# Before Installation

---

## IMPORTANT

**The delivery service is responsible for damage occurring in transit. Martin Engineering CANNOT enter claims for damages. Contact your transportation agent for more information.**

1. Inspect shipping container for damage. Report damage to delivery service immediately and fill out delivery service's claim form. Keep any damaged goods subject to examination.
2. Remove N2<sup>®</sup> Position Indicator assembly from shipping container.
3. If anything is missing contact Martin Engineering or a representative.

## DANGER

**Before installing, servicing, or adjusting conveyor equipment, turn off and lockout / tagout / blockout / testout all energy sources to the conveyor and conveyor accessories according to ANSI standards. Failure to do so could result in serious injury or death.**

4. Turn off and lockout / tagout / blockout / testout energy source according to ANSI standards (see "References").

## IMPORTANT

**The N2<sup>®</sup> Position Indicator must be installed within 800m (2625 ft) of the N2<sup>®</sup> Gateway, but not closer than 3m (10 ft).**

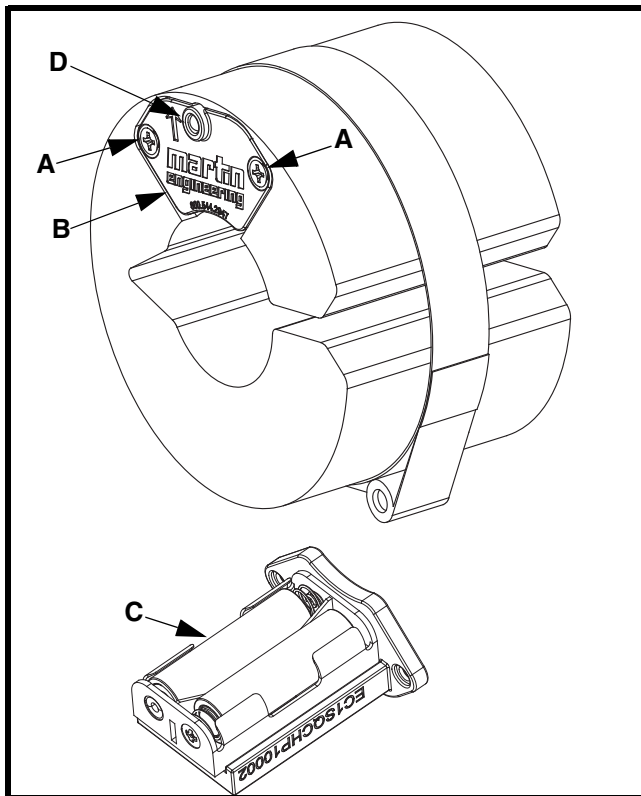
## NOTE

**One N2<sup>®</sup> Gateway is capable of supporting up to 200 N2<sup>®</sup> Position Indicators.**

5. Install N2<sup>®</sup> Gateway according to operator's manual M4152.

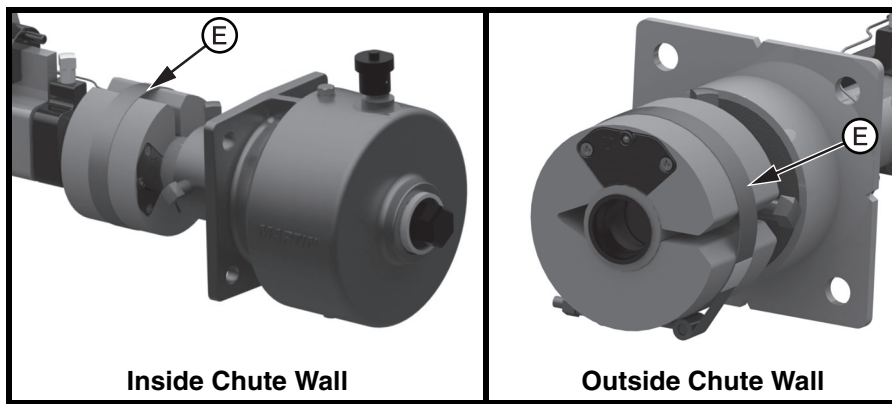
# Installation for HD and PV Cleaners

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## ***Install Lithium Ion Batteries***

1. Remove screws (A).
2. Remove sensor assembly (B) from urethane mount.
3. Install lithium ion batteries (C) in sensor assembly.
4. Reinstall sensor assembly in urethane mount.
5. Tighten screws to 5 in-lbs.
6. LED indicator light (D) will blink solid for 1 second indicating power up; all subsequent short flashes indicate successful communication with N2<sup>®</sup> Gateway.



## *Install Position Indicator*

### **IMPORTANT**

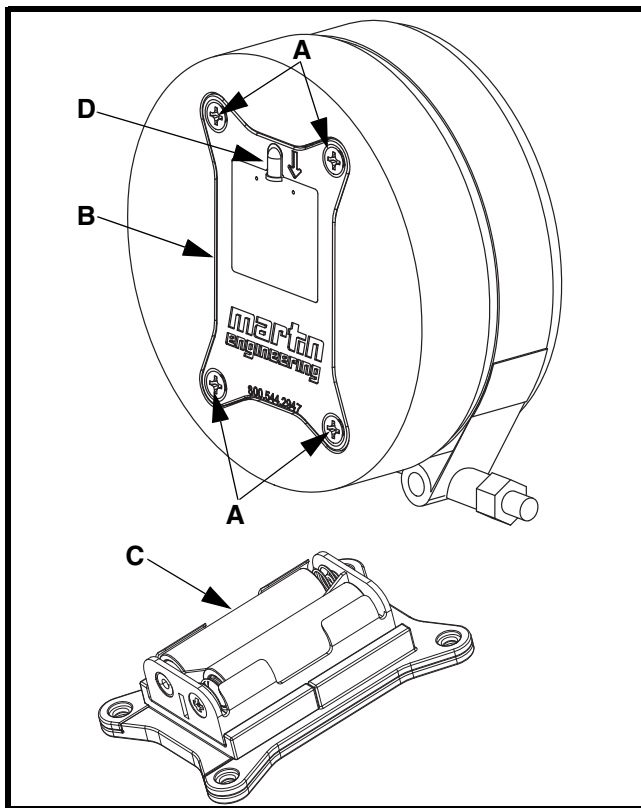
**Do not install position indicator in location that could potentially interfere with belt cleaner and/or cause damage to position indicator.**

1. Determine mounting location for position indicator. Position indicator can be mounted on inside or outside of chute wall. Position indicator requires 75 mm (2.95 in.) of free space on mainframe for proper installation.
2. For inside chute wall installations:
  - a. Remove nut from clamp (E).
  - b. Slide position indicator onto mainframe.
  - c. Install clamp onto position indicator.
  - d. Reinstall nut and tighten clamp (E).
3. For outside chute wall installations:
  - a. Slide position indicator onto mainframe.
  - b. Tighten clamp (E).



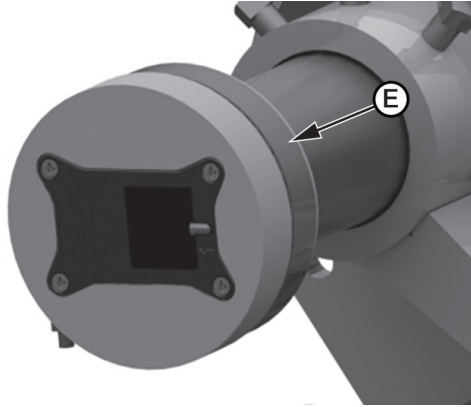
# Installation for XHD Cleaners

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## *Install Lithium Ion Batteries*

1. Remove screws (A).
2. Remove sensor assembly (B) from urethane mount.
3. Install lithium ion batteries (C) in sensor assembly.
4. Reinstall sensor assembly in urethane mount.
5. Tighten screws to 5 in-lbs.
6. LED indicator light (D) will blink solid for 1 second indicating power up; all subsequent short flashes indicate successful communication with N2<sup>®</sup> Gateway.



### ***Install Position Indicator***

## **IMPORTANT**

**Do not install position indicator in location that could potentially interfere with belt cleaner and/or cause damage to position indicator.**

1. Determine mounting location for position indicator. Select end of cleaner closest to N2<sup>®</sup> Gateway. Position indicator requires 22 mm (0.87 in.) of free space on mainframe for proper installation.
2. Slide position indicator onto mainframe.
3. Tighten clamp (E).

# Position Indicator Setup

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*[hubs.ly/H0mWsm\\_0](https://hubs.ly/H0mWsm_0)*

1. Scan qr code to download and install the Martin® Smart Device Manager App.
2. Contact [n2admin@martin-eng.com](mailto:n2admin@martin-eng.com) for login information.
3. Follow on screen instructions to register position indicator and complete installation.

# Part Numbers

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## N2<sup>®</sup> Position Indicator for HD and PV Cleaners

**NOMENCLATURE**    **EC1SQCH1S**   **XX**   **XX**   **XX**   **X**

*P/N Prefix* —————

*Country Code* —————

*Circuit Configuration* —————

*Year Code* —————

*Cabinet Version* —————

### **COUNTRY CODE**

**US:** United States

### **YEAR CODE**

**20:** 2020

### **CIRCUIT CONFIGURATION**

**02:** 915 MHz

### **CABINET VERSION**

**1:** Version 1

## N2<sup>®</sup> Position Indicator for XHD Cleaners

**NOMENCLATURE**    **EC1SQCE1S**   **XX**   **XX**   **XX**   **X**

*P/N Prefix* —————

*Country Code* —————

*Circuit Configuration* —————

*Year Code* —————

*Cabinet Version* —————

### **COUNTRY CODE**

**US:** United States

### **YEAR CODE**

**20:** 2020

### **CIRCUIT CONFIGURATION**

**02:** 915 MHz

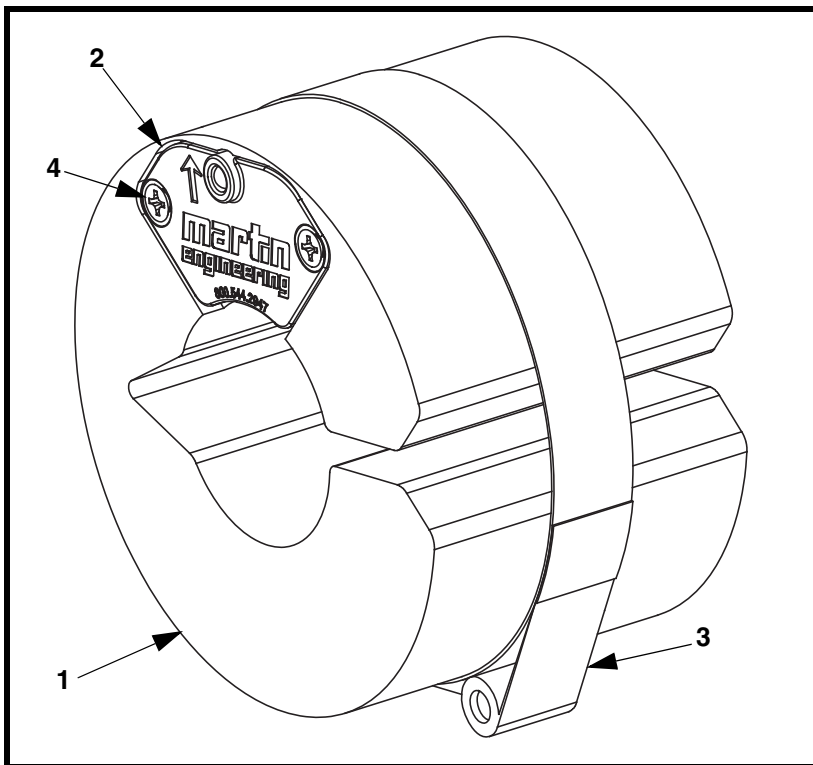
### **CABINET VERSION**

**1:** Version 1

## N2<sup>®</sup> Gateway:

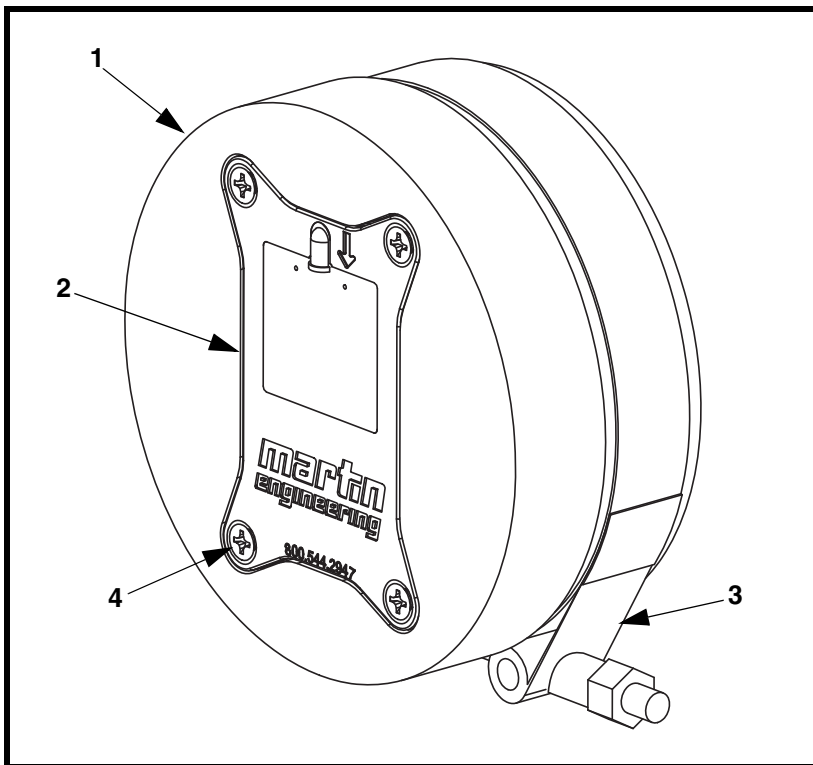
P/N EGC006XXXXXXXXXX.

**Replacement Lithium Ion Batteries:** P/N EG10046.



**Figure 1. N2® Position Indicator for HD and PV Cleaners,  
P/N EC1SQCH1SUS02201**

Item	Description	Part No.	Qty
1	Urethane Mount	EC1SQCHP10001	1
2	Circuit Board Assembly	EC1SQCH2SUS02201	1



**Figure 2. N2® Position Indicator for XHD Cleaners,  
P/N EC1SQCE1SUS02201**

Item	Description	Part No.	Qty
1	Urethane Mount	EC1SQCEP10001	1
2	Circuit Board Assembly	EC1SQCE2SUS02201	1

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*For nearly 30 years, Martin Engineering's Foundations™ Books have taught industry personnel to operate and maintain clean and safe belt conveyors. The Foundations™ Book, fourth edition, focuses on improving belt conveyors by controlling fugitive material. "The Practical Resource for Total Dust and Material Control," is a 576-page hard cover volume that provides information of value to industries where the efficient handling of bulk materials is a key to productivity and profitability.*

*Expanding upon the book, our Foundations™ Training Program addresses the design and development of more productive belt conveyors, and is offered in three customizable seminars. Attendees gain a better understanding of conveyor safety and performance, helping to justify upgrade investments and increase profitability.*



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