

Martin® QC1+™ Cleaner PD



The [Martin® QC1+™ Cleaner PD](#) provides maximum durability and performance across a wide range of duties and applications. This sturdy cleaner features one-pin blade change, making replacement of a worn blade a simple procedure. The one-piece urethane blade has a “CARP” (Constant Angle Radial Pressure) design to maintain cleaning performance through all stages of blade life.

The Martin® QC1+™ Cleaner PD includes a Spring Tensioner to maintain proper cleaning pressure while minimizing the need for adjustment.

SPECIFICATIONS

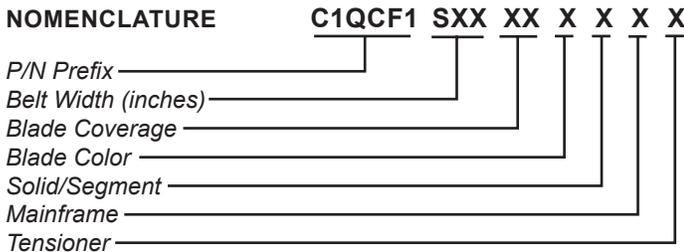
Maximum Belt Speed fpm (m/sec)	Maximum Service Temperature	Pulley Diameter in. (mm)	Mounting Location**		Wear Life* in. (mm)	Wear Volume (per inch of blade) in ³ (cm ³)
			Pulley Diameter	Mounting Dimension		
900 (4.6)	160°F (70°C) Continuous 180°F (82°C) Intermittent	12-23 (305-584)	12-15 (305-381)	4.0 (100)	4.5 (114)	6.53 (107)
			16-23 (406-584)	3.5 (89)		

* Amount of usable blade

** Pulley diameter 23 in. (584 mm) and greater: contact your Martin Engineering representative.

High-performance urethanes are available; see your Martin Engineering representative for assistance in specifying non-standard products. Refer to Form No. L3375.

NOMENCLATURE



BELT WIDTH

SXX: XX indicates belt width in inches (18 thru 72)

BLADE COVERAGE

00: No Blade
S4: 4 in. less belt width
S6: 6 in. less belt width
S8: 8 in. less belt width

SOLID/SEGMENTED BLADE

0: Segmented Blade/ No Blade
1: Solid Blade

TENSIONER

S: Martin® Spring Tensioner
T: Martin® Twist Tensioner
F: Martin® Twist Tensioner
 Stainless Steel
P: Martin® Spring Tensioner
 Stainless Steel

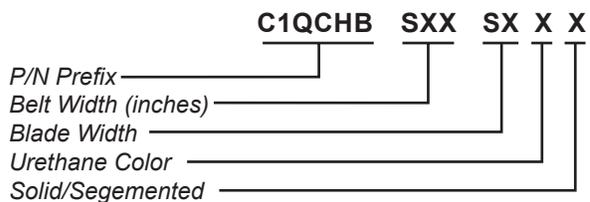
BLADE COLOR

0: No Blade
B: Brown
T: Tan
G: Green
N: Navy Blue
O: Orange
C: Yellow with Ceramic Beads

MAINFRAME

F: Stainless Steel with Steel Blade Insert
P: Painted Steel with Aluminum Blade Insert
E: Extended Mainframe Painted Steel with Aluminum Blade Insert

REPLACEMENT BLADE NOMENCLATURE



BELT WIDTH

SXX: XX indicates belt width in inches (18 thru 72)

URETHANE COLOR

B: Brown
T: Tan
G: Green
N: Navy Blue
O: Orange

BLADE WIDTH

S4: 4 Inches less Belt Width
S6: 6 Inches less Belt Width
S8: 8 Inches less Belt Width

SOLID/SEGMENTED

0: Segmented without Slots
1: Solid without Slots
2: Segmented with Slots
3: Solid with Slots
4: Segmented without Slots & with Blade Clamp Kit
5: Solid without Slots & with Blade Clamp Kit

TECHNICAL DATA SHEET

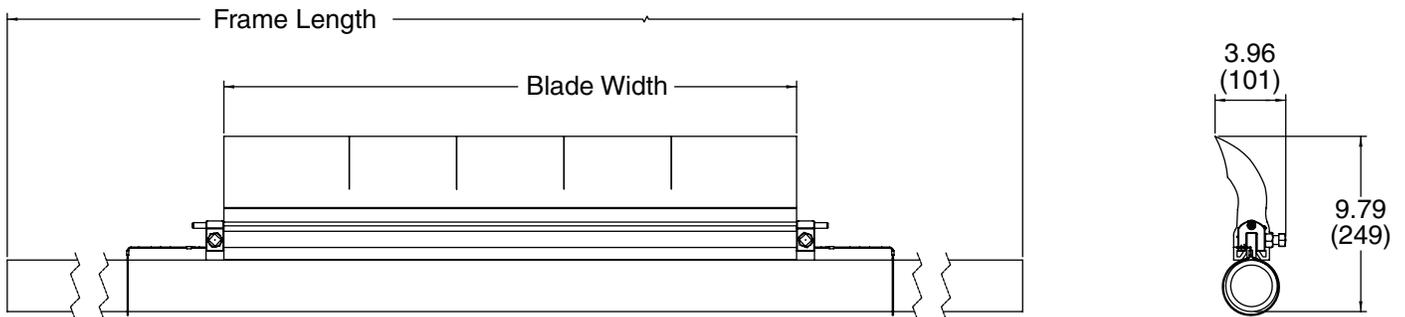
DIMENSIONS -- in. (mm)

* Tensioner not included

Belt Width in. (mm)	Mainframe Length in. (mm)	Belt Coverage Belt Width Less 8" in. (mm)	Belt Coverage Belt Width Less 6" in. (mm)	Belt Coverage Belt Width Less 4" in. (mm)	Shipping Weight* lb. (kg)
18 (450)	48 (1219)	10 (254)	12 (305)	14 (356)	43 (20)
24 (600)	54 (1372)	16 (406)	18 (457)	20 (508)	51 (23)
30 (750)	60 (1524)	22 (559)	24 (610)	26 (660)	59 (27)
36 (900)	66 (1676)	28 (711)	30 (762)	32 (813)	68 (31)
42 (1050)	72 (1829)	34 (864)	36 (914)	38 (965)	76 (34)
48 (1200)	78 (1981)	40 (1016)	42 (1067)	44 (1118)	84 (38)
54 (1350)	84 (2134)	46 (1168)	48 (1219)	50 (1270)	92 (42)
60 (1500)	90 (2286)	52 (1321)	54 (1372)	56 (1422)	101 (46)
66 (1650)	96 (2438)	58 (1473)	60 (1524)	62 (1575)	109 (49)
72 (1800)	102 (2591)	64 (1626)	66 (1676)	68 (1727)	117 (53)

Notes: Dual Martin® Twist Tensioners are required for belt widths 54 in. (1400 mm) and greater.

Shipping weights shown are for cleaners with belt coverage that is 2 in. less than belt width. Shipping weights for cleaners with 6 in. or 8 in. less belt coverage will be approximately 1.5 to 3 lbs less than shown.



FREQUENTLY ASKED QUESTIONS

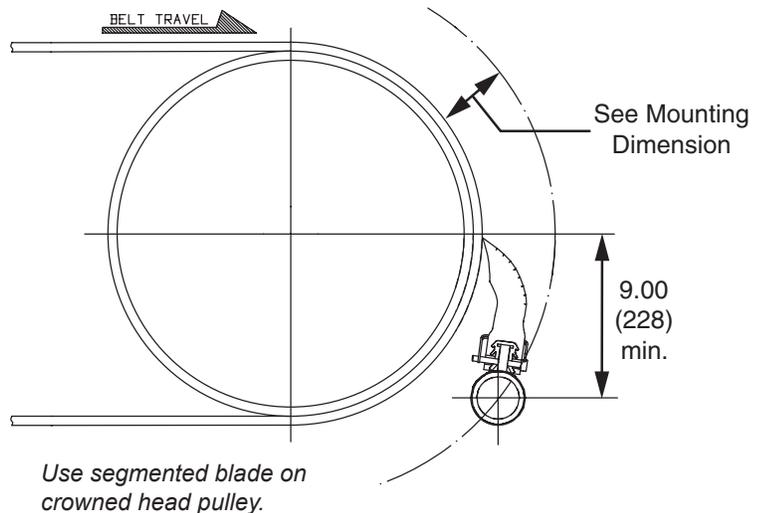
My Pre-Cleaner keeps flipping through.

The mounting location may be too far away from the belt. Relocate to the proper dimension. Replace the mainframe if it is bent.

My Pre-Cleaner is wearing more in the center of the blade.

The blade is too wide for this application. Replace with a shorter length blade.

MOUNTING LOCATION



ACCESSORIES

Part	P/N
Martin® Steel Inspection Door	CYA-1218
Martin® Hanger Mount Standard Assembly	27382



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**COMPANY WITH
QUALITY SYSTEM
CERTIFIED BY DNV GL
= ISO 9001 =**

Problem Solved™ GUARANTEED!

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