

# Skirting System Selection Guide

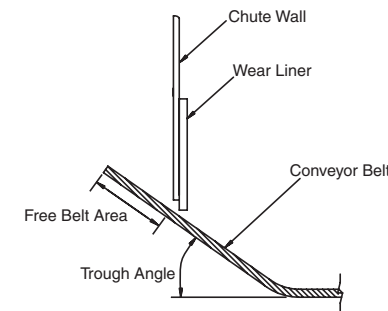
Skirting Type	P/N	Material	Durometer Shore A	Max. Order Length**	Max. Belt Speed***	Temp. Range
<b>SKIRTING SYSTEMS</b>						
Martin® ApronSeal™ Single Skirting	100724	EPDM Rubber	70	500'	600	-20° to 250°F (-29° to 121°C)
Martin® ApronSeal™ Single Skirting	100724-0660	EPDM Rubber	60	300'	600	-20° to 250°F (-29° to 121°C)
Martin® ApronSeal™ Single Skirting - High Temp*	100724-XXH	High-Temp Rubber	70	12' & 24'	700	-70° to 400°F (-57° to 204°C)
Martin® ApronSeal™ Single Skirting - Food Grade*	100724-XXF	Food-Grade Rubber	65	12' & 24'	600	-70° to 275°F (-57° to 135°C)
Martin® ApronSeal™ Single Skirting HD	100723	EPDM Rubber	70	500'	750	-20° to 250°F (-29° to 121°C)
Martin® ApronSeal™ Single Skirting HD	100808	EPDM Rubber	70	300'	750	-20° to 250°F (-29° to 121°C)
Martin® ApronSeal™ Single Skirting HD	100808-60	EPDM Rubber	60	300'	750	-20° to 250°F (-29° to 121°C)
Martin® ApronSeal™ Single Skirting XHD	100845	EPDM Rubber	60	200'	750	-20° to 250°F (-29° to 121°C)
Martin® ApronSeal™ Double Skirting	100873	EPDM Rubber	70	500'	600	-20° to 250°F (-29° to 121°C)
Martin® ApronSeal™ Double Skirting HD	100861	EPDM Rubber	70	400'	750	-20° to 250°F (-29° to 121°C)
Martin® Self Adjusting Skirting	37911-R	EPDM Rubber	70	100'	600	-20° to 250°F (-29° to 121°C)
<b>REPLACEMENT RUBBER</b>						
Rubber Secondary*	100746	SBR Rubber	75	100'	600	-20° to 250°F (-29° to 121°C)
DCI Replacement*	100736	SBR Rubber	75	300'	600	-20° to 250°F (-29° to 121°C)
ARGONICS SNAP-LOC™ Dust Seal Replacement*	100792	SBR Rubber	60	100'	600	-20° to 250°F (-29° to 121°C)

Notes: Part Numbers with XX: Replace "XX" with 12 or 24 for skirt length. \* Skirting System Not Shown. \*\* Order by 1-foot increments up to 300-foot lengths, except those noted 12 and 24 foot only. \*\*\* If your belt speed exceeds what is listed above, please contact Martin Engineering.

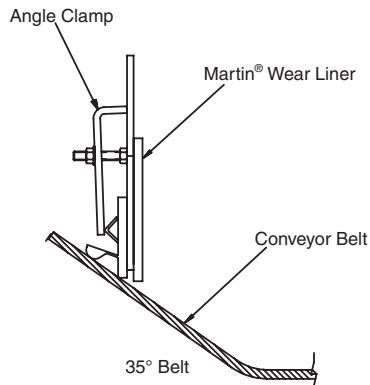
**Free Belt Area:** Space between the outside chute wall and the edge of the conveyor belt. Information given assumes there is no belt wander.

**Trough Angle:** The angle at which the belt edges are elevated to carry the material load.

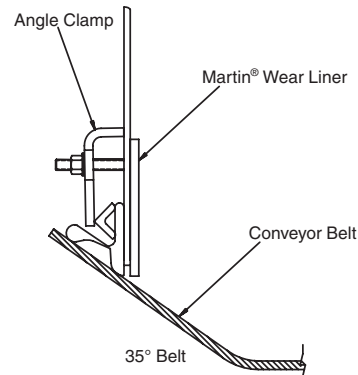
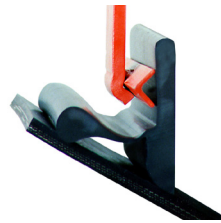
**Wear Liner:** Martin Engineering recommends the use of properly installed wear liner inside the chute to protect the skirtboard sealing system.



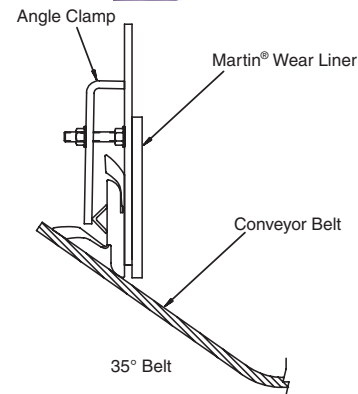
**Martin® ApronSeal™  
Single Skirting**



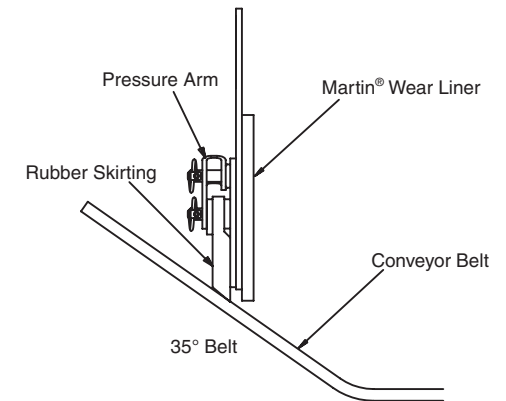
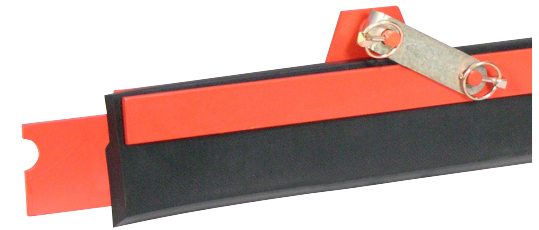
**Martin® ApronSeal™  
Single Skirting HD**



**Martin® ApronSeal™  
Double Skirting**



**Martin® Self-Adjusting  
Skirting**



**MINIMUM FREE BELT AREA—IN. (MM)**

Trough Angle	Martin® ApronSeal™ Skirting					Martin® Self-Adjusting Skirting
	Single Skirting	Single Skirting HD	Single Skirting XHD	Double Skirting	Double Skirting HD	
0°	2.14 [54]	2.97 [76]	3.50 [89]	2.14 [54]	2.97 [76]	1.50 [38]
20°	2.58 [66]	3.74 [95]	4.25 [108]	2.58 [66]	3.74 [95]	1.50 [38]
35°	2.87 [73]	4.18 [106]	4.75 [121]	2.87 [73]	4.18 [106]	1.50 [38]
45°	3.01 [77]	4.38 [111]	5.00 [127]	3.01 [77]	4.38 [111]	1.50 [38]



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QUALITY SYSTEM  
CERTIFIED BY DNV  
= ISO 9001:2008 =**

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