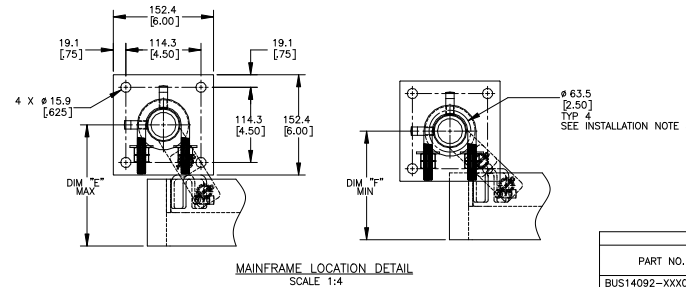
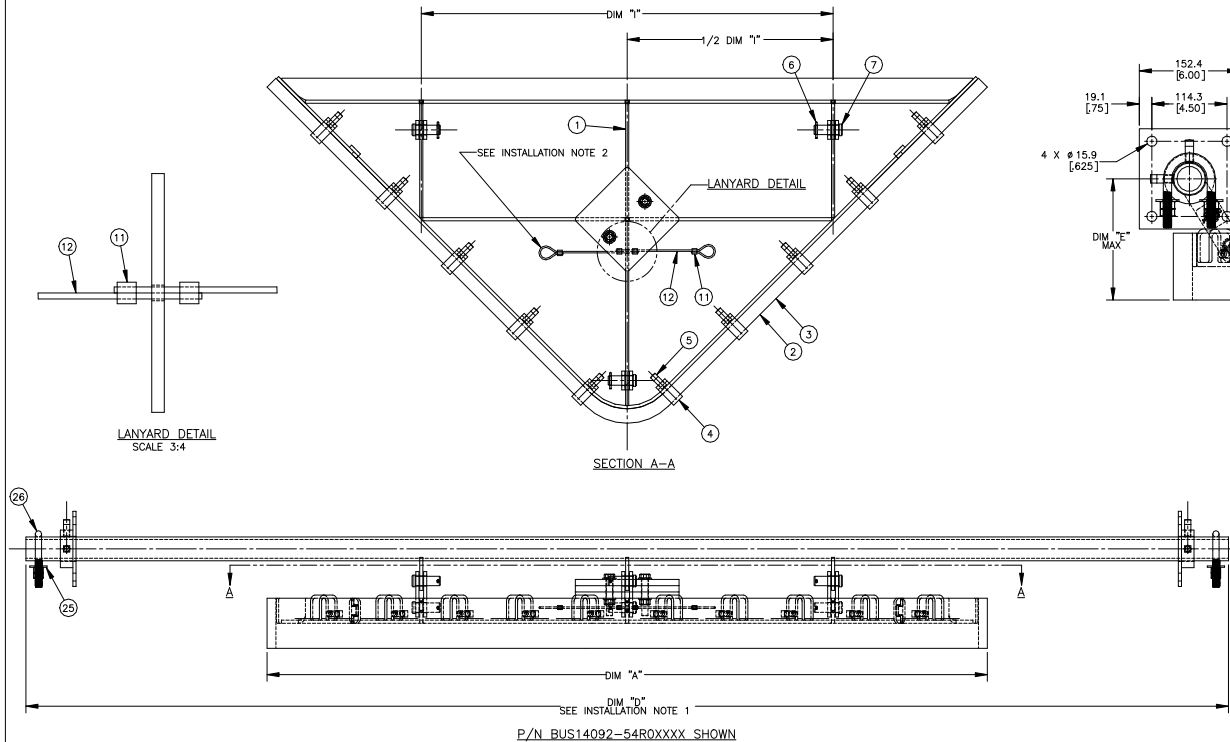


URETHANE BLADE CHART			
PART NO.	P/N ITEM '2	BLADE COLOR	BLADE MATERIAL
BUS14092-XXXXBLX	31134-XXUBL	BLUE	85 DUROMETER
BUS14092-XXXXBRX	31134-XXUBR	BROWN	85 DUROMETER
BUS14092-XXXXGRX	31134-XXUGR	GREEN	95 DUROMETER
BUS14092-XXXXORX	31134-XXU	ORANGE	90 DUROMETER

PART NUMBER	P/N ITEM 1	P/N ITEM 4	P/N ITEM 6	P/N ITEM 7	P/N ITEM 8	P/N ITEM 9	P/N ITEM 13	P/N ITEM 14	P/N ITEM 15	P/N ITEM 17	P/N ITEM 18	P/N ITEM 19
BUS14092-XXXXFXXX	BUS14092-FWXXF	BUS14092-UCF	36930	36987	BUS14092-FHBWXXF	BUS14092-RHBWXXF	16845-316SS	16628-316SS	28817-01F	37422	35913	35914
BUS14092-XXXXSSXX	BUS14092-FWXXS	BUS14092-UCS	36930	36987	BUS14092-FHBWXXS	BUS14092-RHBWXXS	16845-SS	16628-SS	28817-01S	24310	31712	17151
BUS14092-XXXXFWXX	BUS14092-FWXXT	BUS14092-UCT	16578	38186	BUS14092-FHBWXXT	BUS14092-RHBWXXT	16845	16628	28817	11750	31010	11771

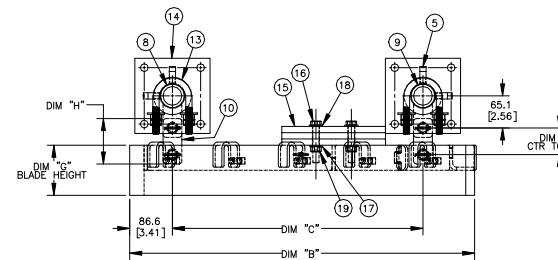
PART NUMBER	P/N ITEM 16 BELT WIDTH 54 THRU 72	P/N ITEM 16 BELT WIDTH 78 THRU 96
BUS14092-XXXXFXXX	37874	18291
BUS14092-XXXXSXXX	22425	18291
BUS14092-XXXXTXXX	30224	M921

BLADE CHART				
PART NO.	QTY. ITEM 2	QTY. ITEM 1	P/N ITEM 2	QTY. ITEM 1
BUS14092-54RXX	0	6.50	-----	101.6 [4.00]
BUS14092-54UXXXXXX	1	0	31134-544UXX	100.1 [3.94]
BUS14092-60RXX	0	7.21	-----	101.6 [4.00]
BUS14092-60UXXXXXX	1	0	31134-60UXX	100.1 [3.94]
BUS14092-66RXX	0	7.92	-----	101.6 [4.00]
BUS14092-66UXXXXXX	1	0	31134-66UXX	100.1 [3.94]
BUS14092-72RXX	0	8.62	-----	101.6 [4.00]
BUS14092-72UXXXXXX	1	0	31134-72UXX	100.1 [3.94]
BUS14092-78RXX	0	9.33	-----	101.6 [4.00]
BUS14092-78UXXXXXX	1	0	31134-78UXX	100.1 [3.94]
BUS14092-84RXX	0	10.04	-----	101.6 [4.00]
BUS14092-84UXXXXXX	1	0	31134-84UXX	100.1 [3.94]
BUS14092-96RXX	0	11.46	-----	101.6 [4.00]
BUS14092-96UXXXXXX	1	0	31134-96UXX	100.1 [3.94]



B	MATERIAL CHART		
	ASSEMBLY PART NUMBER	P/N ITEM 25	P/N ITEM 26
	BUS14092-XXXXTXXC	17328	39071
	BUS14092-XXXXSXXC	31295	39071C
	BUS14092-XXXXFXXC	31295	39071C

PART NO.		P/N ITEM 10	PIVOT ARM			
			DIM "A" MAX	DIM "B" MIN	DIM "C" H	DIM "D" H
BUS14092-XXXXXXXX	BUS14092-PA00X		184.2 [7.25]	165.1 [6.50]	92.1 [3.63]	54.0 [2.13]
BUS14092-XXXX1XXXX	BUS14092-PA01X		266.7 [10.50]	247.7 [9.75]	174.6 [6.88]	136.5 [5.38]
BUS14092-XXXX2XXXX	BUS14092-PA02X		342.9 [13.50]	323.9 [12.75]	206.8 [8.12]	217.2 [8.38]
BUS14092-XXXX3XXXX	BUS14092-PA03X		447.8 [17.63]	428.8 [16.88]	355.6 [14.00]	317.5 [12.50]
BUS14092-XXXX4XXXX	BUS14092-PA04X		547.8 [21.58]	528.5 [20.83]	425.2 [16.88]	387.3 [15.25]
BUS14092-XXXX5XXXX	BUS14092-PA05X		647.8 [25.50]	628.5 [24.75]	500.0 [19.69]	446.1 [17.58]
BUS14092-XXXX6XXXX	BUS14092-PA06X		747.8 [29.42]	728.5 [28.25]	574.6 [22.63]	517.5 [20.38]
BUS14092-XXXX7XXXX	BUS14092-PA07X		847.8 [33.35]	828.5 [32.25]	649.2 [25.56]	587.5 [23.13]



- 1) IN THE PART NUMBER THE FIRST X INDICATES BELT WIDTH
THE SECOND X INDICATES BELT TYPE: RUBBER (R) OR URETHANE (U)
THE FOURTH X INDICATES ARM LENGTH HEIGHT: USE P/VOIT ARM-1092-PAODOX FOR STANDARD HEIGHT
THE FIFTH X INDICATES MATERIAL: TYPE 316, 304, SS, OR PAINTED STEEL (T)
NEXT NUMBER INDICATES MATERIAL FOR URETHANE BLADES, IF APPLICABLE.
THE LAST X INDICATES U-BOLT OPTION KIT FOR MOUNTING.
BLANK = NO OPTION
C = U-BOLT KIT
- 2) ASSEMBLE BLADE WITH SLOT GROOVES TO BACKSIDE (APPLIES TO URETHANE BLADE ONLY).
- 3) LANYARD NEEDS TO BE CUT IN HALF AND SPLICED TOGETHER USING TWO CABLE CLIPS, ONE ON EACH END. ALLOW 1" TOLERANCE FOR EACH END OF LANYARD IS ± 1.5 [0.6].
- 4) TOLERANCE FOR CUTTING RUBBER BLADE IS ± 1.5 [0.6].
- 5) ITEMS TO BE CUT, SLOJCE AND SHIPPED IN BOXES:
CUTTING BLADE P/N 233596 AND P/N 88227 ARE TO BE PLACED ON BOTH SIDES OF THE CONVEYOR.

- 1) HANGER BAR IS LONGER THAN REQUIRED, FIELD MODIFY LENGTH FOR PROPER MOUNTING.
- 2) LOOSE END OF LANYARD TO BE FASTENED TO STRINGER OR OTHER CONVEYOR STRUCTURE.
- 3) REFER TO OPERATORS MANUAL FOR PROPER INSTALLATION, MAINTENANCE INSTRUCTIONS AND REPLACEMENT PARTS.
- 4) V-PLow IS DESIGNED FOR TAIL PULLEY PROTECTION ONLY, NOT FOR HANDLING MATERIAL CARRYBACK.
- 5) IF MOUNTED THROUGH STRINGER OR STEEL PLATE, DRILL OR CUT (4) 6.35 [2.50] HOLES FOR THE TWO HANGER BARS.

C	CHD P/B FROM 29066 TO 38186 & 36929 TO 36987 IN B/B & CHART:	16144	05/24/23	K
B	ON SHTS (1-3) CHD CHD P/B FROM BUS14092- 14093-14094-14095-14096-14097-14098-14099-14100- 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