

THE NEW KID ON THE BLOCK.



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Conveying

Cleaning conveyor belts efficiently, minimizing maintenance effort

16

Crushing

Every crusher needs an upgrade from time to time

27



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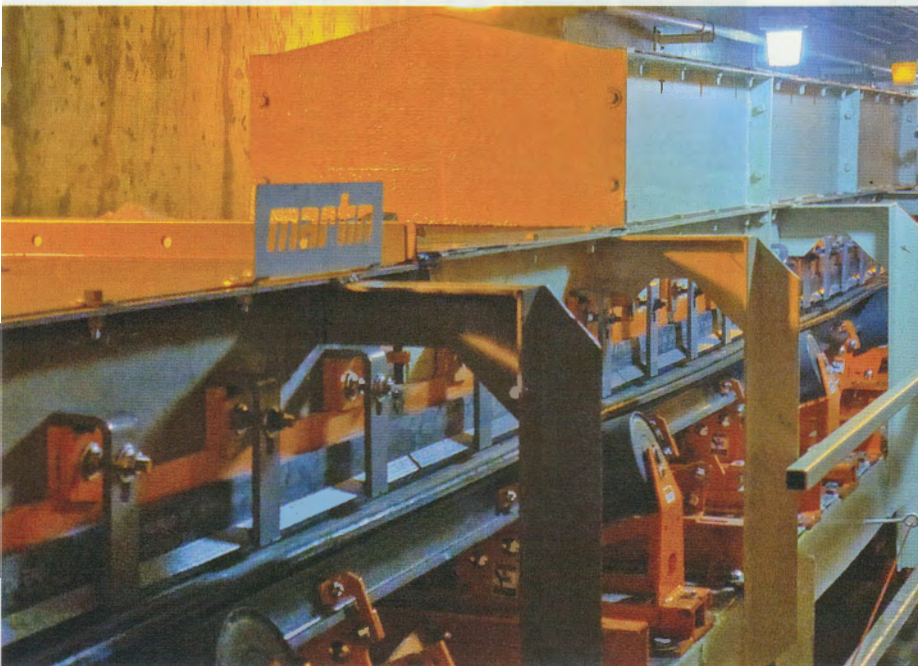


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New concept

Modular Transfer Point Kit for belt conveyors offers faster installation and more



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1 An efficient transfer point starts with a modular enclosure but also has excellent belt support

transferred. Dustier applications may require a longer settling zone.

This innovation solves three common problems. The first is that transfer chutes are normally shipped in different packages that sometimes don't arrive at the same time. Upon delivery, inventory is stored until scheduled downtime, increasing the chance of loss or misplacement. Another problem is, for most new transfer chutes on the market, some components can be prepared and assembled beforehand, but generally, new chutes need to be completely fabricated during downtime. The inability to build the structure before a shutdown increases the project budget and contributes to lost production time. The third problem is, after construction, horizontal transfer point chutes are commonly a single system that requires significant engineering and construction to be modified. Changes to existing transfer points can be challenging, but to accommodate new belt support equipment or adapt to increases in production, the chute is often raised or lengthened.

To address these problems, the chute sections are

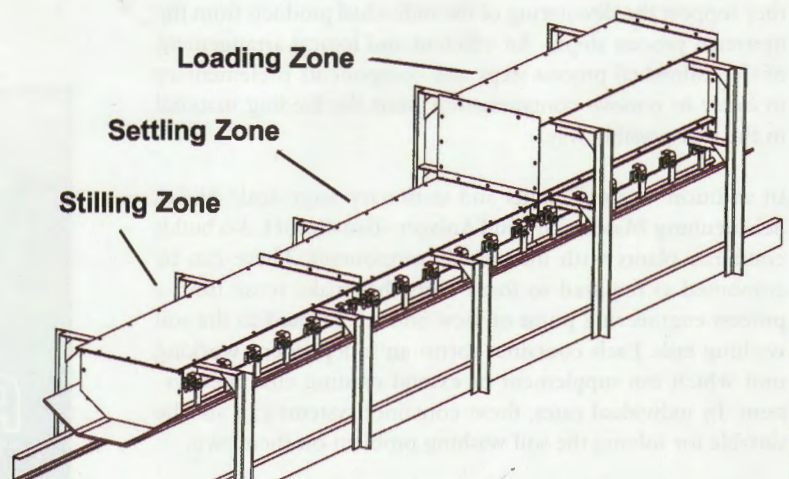
- delivered in a single crate with every component for assembly included,
- able to be assembled prior to the shutdown and installation, saving time and money, and
- fully modular, making future changes easy without expensive construction projects.

Martin Engineering has reimagined the bulk handling transfer chute to reduce downtime for installation and offer more options for future modifications. The Martin® Transfer Point Kit from Martin Engineering includes modular horizontal loading zone, settling zone, and stilling zone configurations, providing easier installation and a wider variety of chute options while facilitating future upgrades. The kit simplifies the installation process, reducing the amount of labor required for assembly and allowing the system to be pre-built prior to installation for reduced system downtime. The result is faster installation with less labor and shorter shutdowns, increasing the return on investment (ROI).

“This is a rugged one-kit solution designed to fit most standard conveyors and belt widths, regardless of what material is being transferred,” said Dave Mueller, Conveyor Products Manager at Martin Engineering. “Our Center for Innovation (CFI) is constantly looking for ways to engineer equipment with safety and our customer’s bottom line in mind. That’s why the kit doesn’t just streamline labor, time and production, but it’s also a logistical solution by shipping it in one crate.”

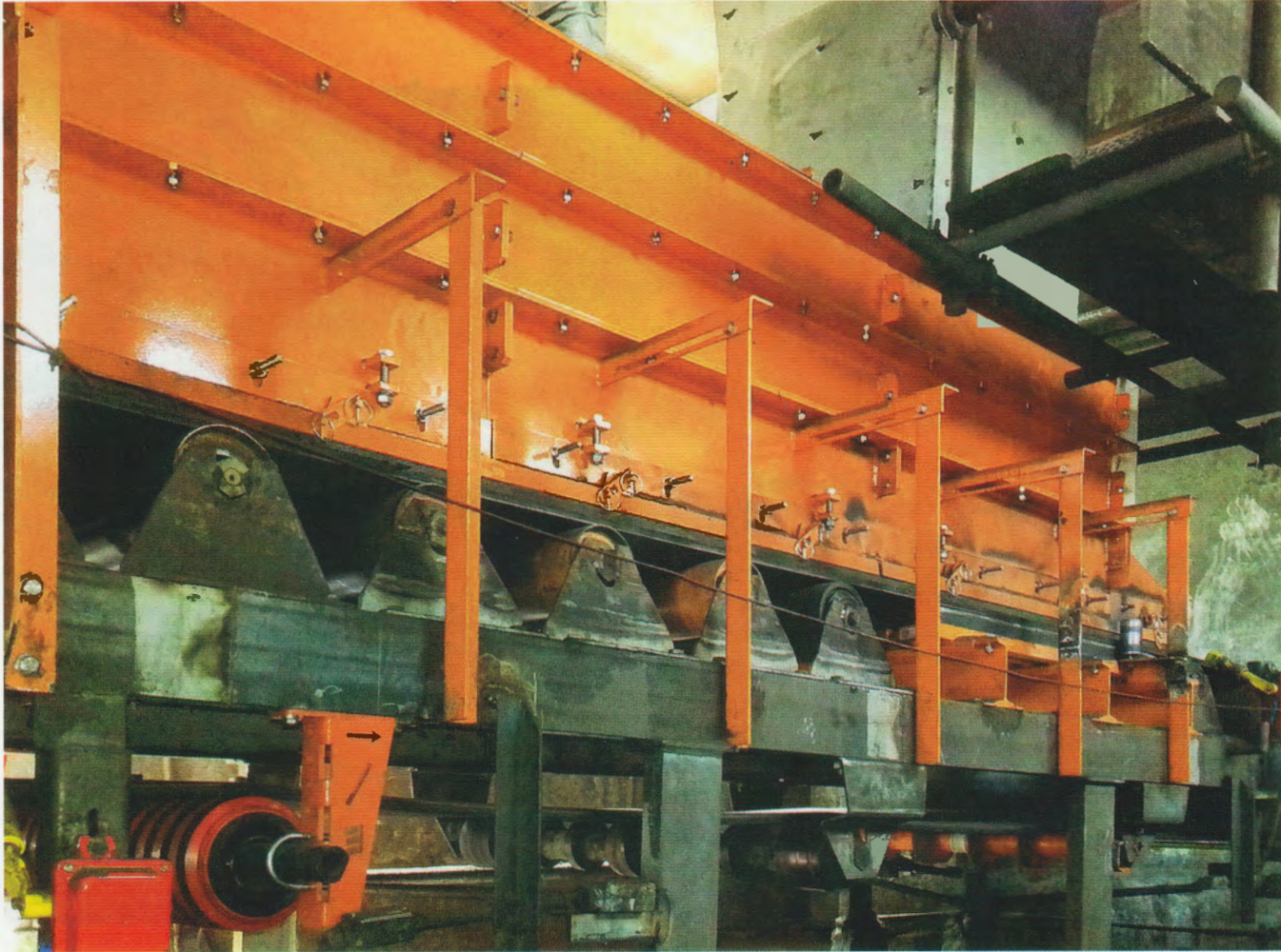
The Martin® Transfer Point Kit is a heavy-duty horizontal enclosure for the loading zone. Each kit is either ordered as a loading zone, settling zone, or stilling zone. The width and length of the kit are determined by the receiving belt’s width and speed and the dust characteristics of the material being

The transfer point system accommodates belt widths of 450 – 1800 mm and an internal chute width of 228 – 1498 mm. Each modular section is either 1.21 m or 1.82 m long and constructed of mild steel, 304 stainless steel or 316 stainless steel,



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2 The modular Martin® Transfer Point Kit can be easily modified to adapt to changes in production



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3 Outer chute supports are provided in standard lengths and cut shorter or narrower on-site as needed

with a thickness of 6.35 mm, 12.7 mm or 19.05 mm to accommodate a wide variety of materials and conditions.

The taller loading zone controls air turbulence and connects to both the drop chute and settling zone. When cargo hits a belt with great velocity, fines and lumps splash up the sides of the belt. Without a properly sealed enclosure, the material will spill underneath the conveyor, creating a hazard, restricting access and fouling other components. The settling zone follows the loading zone and helps mitigate dust emissions. Dust is collected, mechanically filtered or settled back into the cargo stream prior to leaving the stilling zone and continuing as a conventional open air conveyor.

Listed under a single part number, the kit includes a chute-wall weldment, wearliner assembly, wearliner plate, outer chute supports, top cover, tail panel/clamp/rubber sheet, installation hardware and an owner's manual. The skirt seal is sold separately, since it is a single piece that runs the entire length of the chute and skirting is the most frequently replaced wear part in most transfer points.

The Martin® Transfer Point Kit installation is covered under the "Absolutely No Excuses Guarantee" as long as a Martin Engineering technician is involved in the installation process.



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4 The Martin® Transfer Point Kit can be assembled prior to installation or assembled during scheduled downtime

Although assembly instructions are clear and easy to follow, another benefit of involving a factory-trained Martin expert is that customers who have ordered the kit have experienced a significant reduction in assembly and installation time. Moreover, once the system is started up and tested, there is a knowledgeable person on-hand to offer advice on adjustments to ensure optimum performance.

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