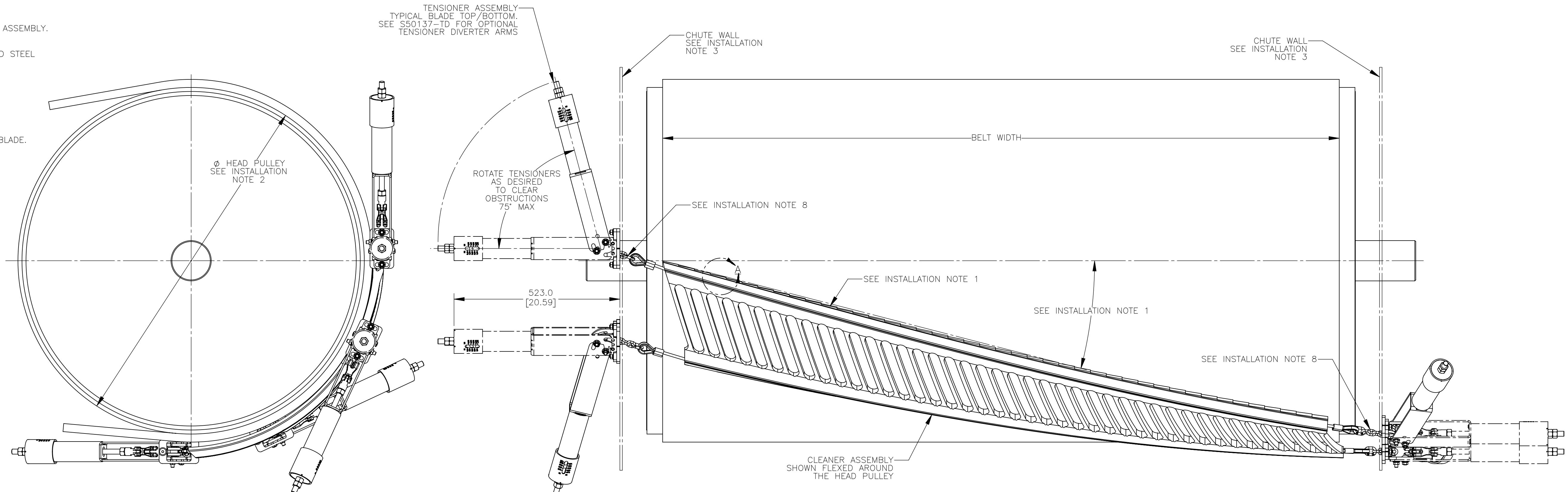


PART NUMBER (2ND, 3RD, & 4TH X)		BELT WIDTH [IN]		(PART NUMBER FIRST X) TENSIONER/INSTALLATION KIT REQUIREMENTS AND MATERIAL				(PART NUMBER 5TH X) BLADE CARBIDE TYPE		ITEM		QTY.		DESCRIPTION		PART NUMBER	
C1CLXR560XXX	60	C1CLXR150XXX	1500	PART NUMBER	NUMBER OF BLADE ELEMENTS	TENSIONER/TENSIONER SIZE/INSTALLATION KIT MATERIAL	P/N INSTALLATION KIT	C1CLXRXXXAXX	STANDARD/MODERATE VERSION, SUITABLE FOR ABRASIVE MATERIALS AND LOW/MEDIUM BELT SPEEDS, ALLOWED FOR MECHANICAL SPLICES, HAS CHEMICAL RESISTANCE	1	1	MARTIN CLEANSRAPE CLEANER ASSEMBLY		SEE CHARTS			
C1CLXR566XXX	66	C1CLXR160XXX	1600	C1CLBRXXXXXX	NOT APPLICABLE	NO TENSIONER/BLADE ONLY FOR DUAL TENSIONER	-----	C1CLXRXXXBXX	SEVERE VERSION, SUITABLE FOR HIGHLY ABRASIVE MATERIALS AND HIGH BELT SPEEDS, ALLOWED FOR MECHANICAL SPLICES								
C1CLXR572XXX	72	C1CLXR165XXX	1650	C1CLIRXXXXXX	30 THRU 39	DUAL 4.2KN TENSIONER STL	C1CT4DT	C1CLXRXXXCXX	EXTREME VERSION, SUITABLE FOR EXTREMELY ABRASIVE MATERIALS AND HIGHEST BELT SPEEDS, NOT ALLOWED FOR MECHANICAL SPLICES								
C1CLXR578XXX	78	C1CLXR180XXX	1800	C1CLIRXXXXXX	40 AND ABOVE	DUAL 6.6KN TENSIONER STL	C1CT6DT										
C1CLXR584XXX	84	C1CLXR200XXX	2000	C1CLSRXXXXXX	30 THRU 39	DUAL 4.2KN TENSIONER SS	C1CT4DS										
C1CLXR590XXX	90	C1CLXR210XXX	2100	C1CLSRXXXXXX	40 AND ABOVE	DUAL 6.6KN TENSIONER SS	C1CT6DS										
C1CLXR596XXX	96	C1CLXR220XXX	2200														
		C1CLXR225XXX	2250														
		C1CLXR240XXX	2400														
		C1CLXR260XXX	2600														

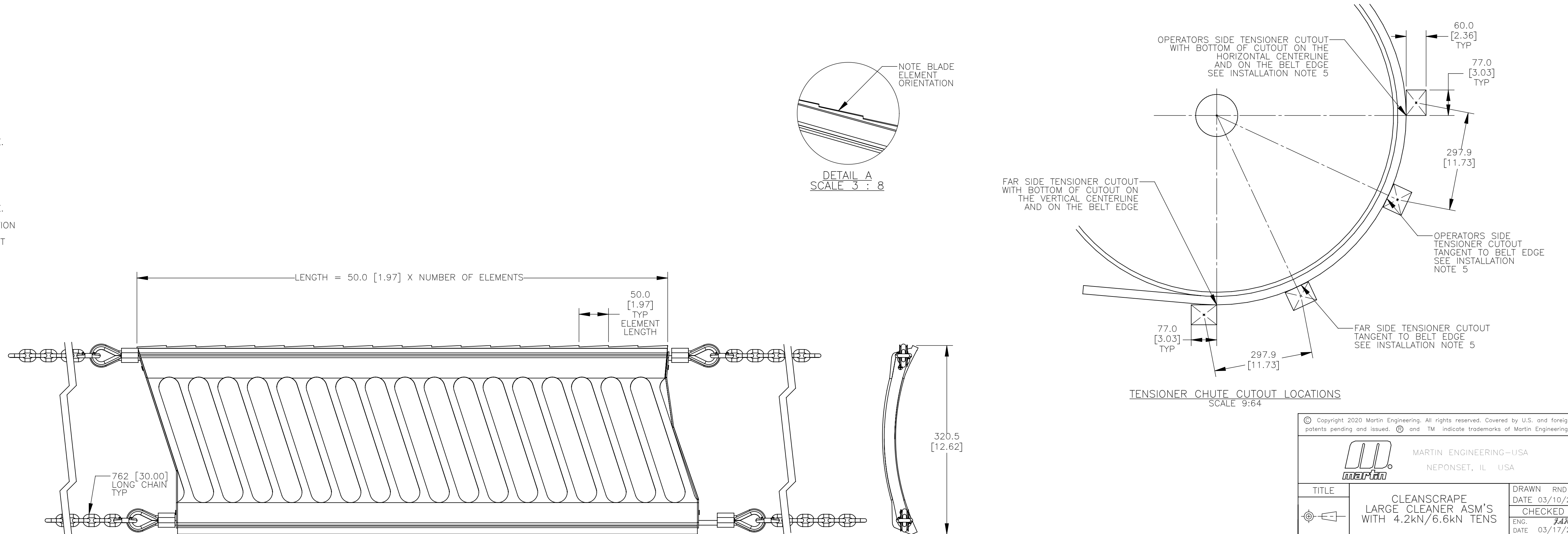
NOTES:

- ALL DIMENSIONS ARE GIVEN IN MILLIMETERS [INCHES].
- ALL DIMENSIONS ARE FOR REFERENCE ONLY.
- IN THE C1C PART NUMBER:
  - THE L INDICATES A LARGE CLEANSRAPE BLADE/SYSTEM ASSEMBLY.
  - THE FIRST X INDICATES THE ASSEMBLY TYPE:
    - B = BLADE ASSEMBLY, NO TENSIONER
    - T = BLADE ASSEMBLY, TENSIONER STANDARD PAINTED STEEL
    - S = BLADE ASSEMBLY, TENSIONER STAINLESS STEEL
  - THE R INDICATES RUBBER BLADE BODY MATERIAL.
  - THE NEXT XXX INDICATES THE BELT WIDTH:
    - SXX = INCH BELT WIDTH
    - XXX = MM BELT WIDTH / 10
  - THE NEXT X INDICATES BLADE CARBIDE TYPE:
    - A = A CARBIDE GRADE
    - B = B CARBIDE GRADE
    - C = C CARBIDE GRADE
  - THE LAST XX INDICATES NUMBER OF ELEMENTS IN THE BLADE.



INSTALLATION NOTES:

- BLADE CARBIDE SCRAPPERS ARE MOLDED INTO THE RUBBER BODY AT AN ANGLE CREATING A SERRATED CLEANING EDGE. CLEANER MUST BE MOUNTED AT AN ANGLE AS SHOWN. THE IDEAL INSTALLATION ANGLE IS BETWEEN 17° AND 19°. ANGLES FROM 15° TO 21° ARE ACCEPTABLE BUT TENSIONER TENSION NEEDS TO BE ADJUSTED AS THE ANGLE CHANGES FROM THE IDEAL ANGLE. CLEANER MUST NOT LIE IN THE MATERIAL PATH.
- BELT WIDTH MUST NOT EXCEED A RATIO OF 3:1 TO THE HEAD PULLEY DIAMETER. HEAD PULLEY RANGE IS 915 [36.00] MIN. TO 1270 [50.00] MAX.
- CHUTE WALLS MUST BE STRONG ENOUGH TO NOT FLEX WHEN THE CLEANER IS TENSIONED. ADDITIONAL CHUTE WALL STRUCTURE MAY BE REQUIRED TO PREVENT CHUTE WALL FROM FLEXING.
- ON THE FAR SIDE OF THE CHUTE WALL MARK THE LOCATION OF THE TENSIONER CUTOUTS. LOCATE THE TOP TENSIONER CUTOUT WITH THE BOTTOM OF THE CUTOUT ON THE VERTICAL CENTERLINE (AT THE 6:00 O'CLOCK POSITION), AND THE INSIDE OF THE CUTOUT ON THE BELT EDGE. THIS POINT MAY BE ROTATED UP TO RAISE THE CLEANER AS LONG AS THE TOP OF THE CLEANER IS OUT OF THE MATERIAL FLOW. THIS POINT MAY BE ADJUSTED (ROTATED) TO ENSURE IT DOES NOT GO PAST THE BELT EXIT POINT ON THE HEAD PULLEY. SEE THE CUTOUT DETAIL.
- ON THE OPERATORS SIDE OF THE CHUTE WALL MARK THE LOCATION OF THE TENSIONER CUTOUTS. LOCATE THE TOP TENSIONER CUTOUT WITH THE BOTTOM OF THE CUTOUT ON THE HORIZONTAL CENTERLINE (AT THE 3:00 O'CLOCK POSITION), AND THE INSIDE OF THE CUTOUT ON THE BELT EDGE. ADJUST THE TENSIONER CUTOUTS AS REQUIRED TO KEEP THE CLEANER BELOW THE PRODUCT DISCHARGE POINT AND AT THE SPECIFIED INSTALLATION ANGLE. THE TOP OF THE CLEANER SHOULD NOT BE ABOVE THE 2:00 O'CLOCK POSITION. SEE THE CUTOUT DETAIL. WELD THE TENSIONER MOUNT BRACKETS TO THE OUTSIDE OF THE CHUTE WALLS POSITIONED OVER THE CUTOUTS. BOLT THE TENSIONERS TO THE TENSIONER MOUNT BRACKETS. LEAVE THE ADJUSTMENT BOLTS LOOSE AT THIS TIME.
- ASSEMBLE THE CHAIN AND THE CHAIN LINKS TO THE ENDS OF THE BLADE. ATTACH THE CLEANER TO THE LOWER TENSIONERS. LEAVE THE ADJUSTMENT BOLTS LOOSE AT THIS TIME. HOLD THE CLEANER TO THE HEAD PULLEY AND ROUTE THE CHAINS THROUGH THE CHUTE WALL AND HOOK ONTO THE OPERATORS SIDE TENSIONERS. MAKE SURE THE TENSIONER ADJUSTMENT NUTS ARE AT THE END OF THE TENSIONER THREADED ROD. TIGHTEN THE TENSIONER ADJUSTMENT NUT UNTIL THE CLEANER IS HELD FIRMLY AGAINST THE HEAD PULLEY. ADJUST THE TENSIONER BRACKETS SO THE OUTER TWO ELEMENTS ON EACH SIDE OF THE CLEANER ARE APPROXIMATELY 3.3 [1.31] AWAY FROM THE BELT. INCREASE THE RELIEF AS NECESSARY TO ENSURE MECHANICAL SPLICES WILL PASS. TIGHTEN ALL BOLTS.
- TENSION THE CLEANER PER THE RECOMMENDED TENSION IN THE MANUAL.
- THE LENGTH OF THE CHAIN OR CABLE MUST NOT EXCEED 125 [5.00] ON EITHER SIDE OF THE CLEANER. EXCESS CHAIN OR CABLE COULD RESULT IN VIBRATION THAT COULD DAMAGE THE BELT OR THE CLEANER.



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NEPONSET, IL USA

**M**

TITLE	CLEANSRAPE LARGE CLEANER ASM'S WITH 4.2KN/6.6KN TENS	DRAWN RND	DATE 03/10/20
CHECKED		CHECKED	
ENG.	RAJ	DATE	03/17/20
APPROVED	RAJ	DATE	03/17/20

SALES DRAWING

NO.	DESCRIPTION	ECN	DATE	BY
SOLIDWORKS	REVISION			

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