

***martin***®

***Martin***®  
***Return Roller***



***Operator's Manual***  
***M3796***

# Important

MARTIN ENGINEERING HEREBY DISCLAIMS ANY LIABILITY FOR: DAMAGE DUE TO CONTAMINATION OF THE MATERIAL; USER'S FAILURE TO INSPECT, MAINTAIN AND TAKE REASONABLE CARE OF THE EQUIPMENT; INJURIES OR DAMAGE RESULTING FROM USE OR APPLICATION OF THIS PRODUCT CONTRARY TO INSTRUCTIONS AND SPECIFICATIONS CONTAINED HEREIN. MARTIN ENGINEERING'S LIABILITY SHALL BE LIMITED TO REPAIR OR REPLACEMENT OF EQUIPMENT SHOWN TO BE DEFECTIVE.

Observe all safety rules given herein along with owner and Government standards and regulations. Know and understand lockout/tagout procedures as defined by American National Standards Institute (ANSI) z244.1-1982, *American National Standard for Personnel Protection - Lockout/Tagout of Energy Sources - Minimum Safety Requirements* and Occupational Safety and Health Administration (OSHA) Federal Register, Part IV, 29 CFR Part 1910, *Control of Hazardous Energy Source (Lockout/Tagout); Final Rule*.

The following symbols may be used in this manual:



**Danger:** Immediate hazards that will result in severe personal injury or death.



**Warning:** Hazards or unsafe practices that could result in personal injury.



**Caution:** Hazards or unsafe practices that could result in product or property damages.



**Important:** Instructions that must be followed to ensure proper installation/operation of equipment.



**Note:** General statements to assist the reader.

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# Introduction

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## General

The Martin® Return Roller is a pivoting track-mounted return idler that allows for safe, quick, and simple one-sided serviceability and roll replacement. The track-mounted design reduces the risk of injury and allows replacement of the roll in a matter of seconds.

## References

The following documents are referenced in this manual:

- American National Standards Institute (ANSI) z244.1-1982, *American National Standard for Personnel Protection - Lockout/Tagout of Energy Sources - Minimum Safety Requirements*, American National Standards Institute, Inc., 1430 Broadway, New York, NY 10018.
- Federal Register, Volume 54, Number 169, Part IV, 29 CFR Part 1910, *Control of Hazardous Energy Source (Lockout/Tagout); Final Rule*, Department of Labor, Occupational Safety and Health Administration (OSHA), 32nd Floor, Room 3244, 230 South Dearborn Street, Chicago, IL 60604.

## Materials required

Only standard hand tools are required to install and service this equipment.

## Safety

All safety rules defined in the above documents and all owner/employer safety rules must be strictly followed when working on the belt cleaner.



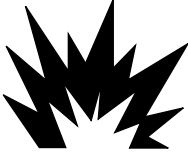
**⚠ DANGER**

**Do not touch or go near the conveyor belt or conveyor accessories when the belt is running. Your body or clothing can get caught and you can be pulled into the conveyor, resulting in severe injury or death.**



**⚠ DANGER**

**Before installing, servicing, or adjusting the conveyor equipment, turn off and lock out/tag out all energy sources to the conveyor and conveyor accessories according to ANSI standards. Failure to do so could result in serious injury or death.**



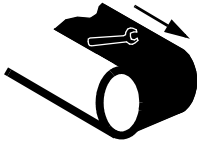
**⚠ DANGER**

If this equipment will be installed in an enclosed area, test the gas level or dust content before using a cutting torch or welding. Using a torch or welding in an area with gas or dust may cause an explosion resulting in serious injury or death.



**⚠ WARNING**

Before using a cutting torch or welding the chute wall, cover the conveyor belt with a fire retardant cover. Failure to do so can allow the belt to catch fire.



**⚠ WARNING**

Remove all tools from the installation area and conveyor belt before turning on the conveyor. Failure to do so can cause serious injury to personnel or damage to the belt and conveyor.

# Before Installing Return Roller

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## IMPORTANT

The delivery service is responsible for damage occurring in transit. Martin Engineering CANNOT enter claims for damages. Contact your transportation agent for more information.

1. Inspect shipping container for damage. Report damage to delivery service immediately and fill out delivery service's claim form. Keep any damaged goods subject to examination.
2. Remove Martin® Return Roller assembly from shipping container.
3. If anything is missing contact Martin Engineering or a representative.



## WARNING

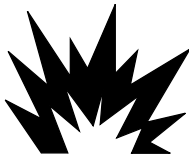
Before installing equipment, turn off and lock out/ tag out all energy sources to the conveyor and conveyor accessories according to ANSI standards. Failure to do so could result in serious injury or death.

4. Turn off and lock out/tag out energy source according to ANSI standards (see "References").

## DANGER

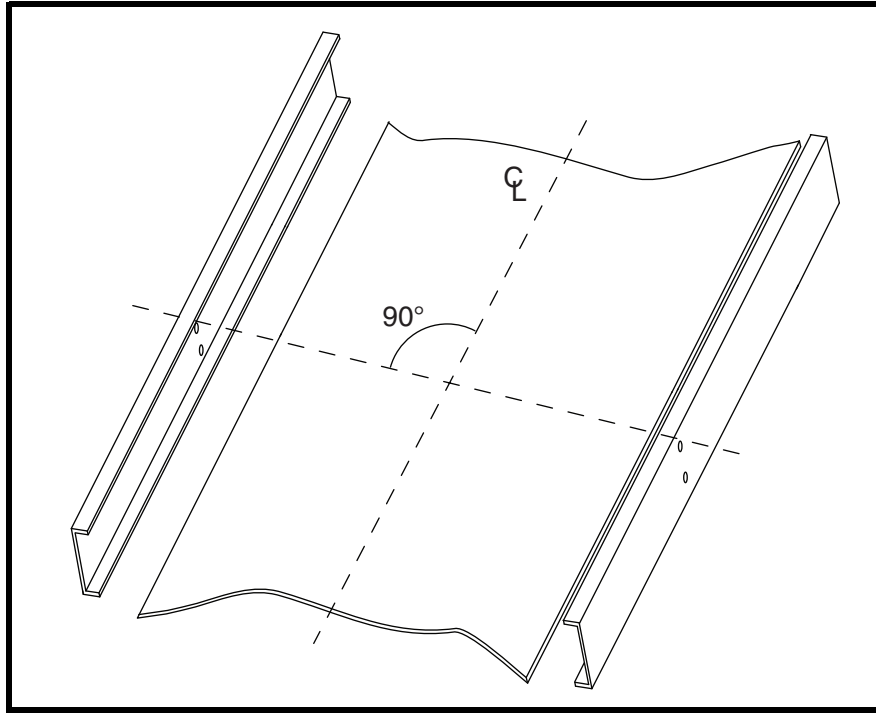
If this equipment will be installed in an enclosed area, test the gas level or dust content before using a cutting torch or welding. Using a torch or welding in an area with gas or dust may cause an explosion resulting in serious injury or death.

5. If using a cutting torch or welding, test atmosphere for gas level or dust content. Cover conveyor belt with fire retardant cover.



# Installing Return Roller

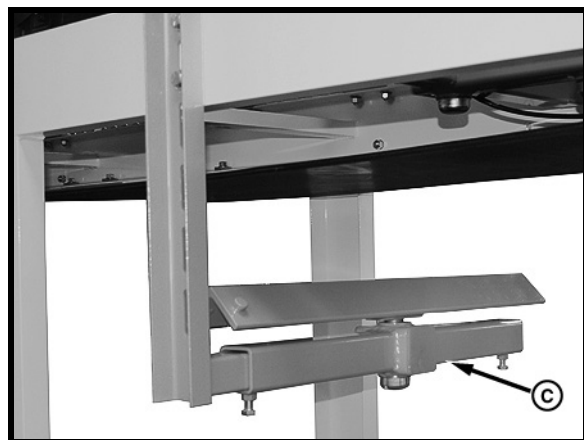
## Installing Martin® Return Roller



1. Remove existing return idler and mounting brackets.
2. Mark holes for hanger tubes opposite of each other and perpendicular to belt.
3. Drill or torch holes into stringer.



**A. Cap Screw, Washers, and Nut (2 used)**

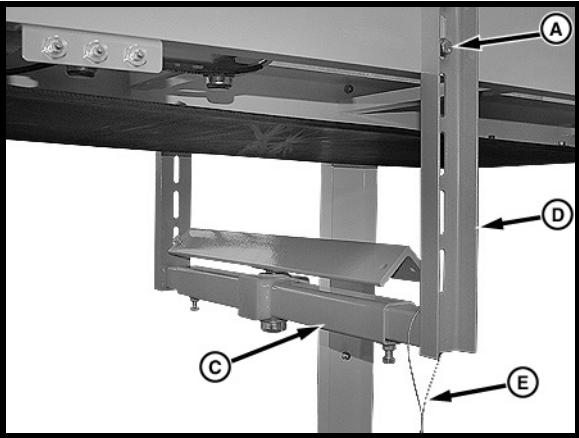


**B. Hanger Tube**

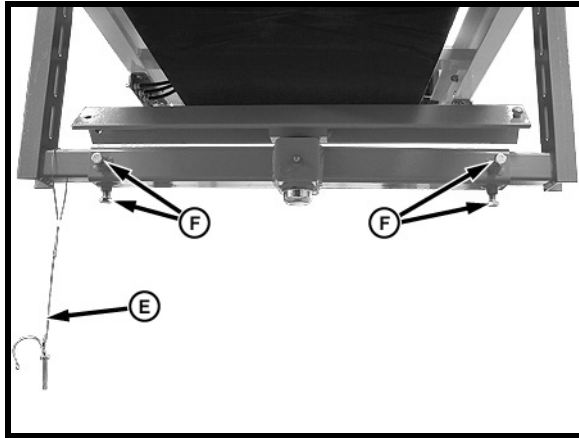
**C. Pivoting Weldment**

4. Install hanger tube (B) on far side stringer using cap screws, washers, and nuts (A), but do not tighten.
5. Slide pivoting weldment (C) onto hanger tube (B).



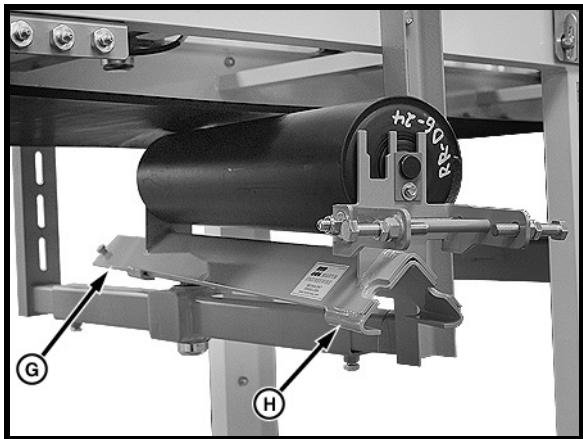


**A. Cap Screw, Washers, and Nut (2 used)**  
**C. Pivoting Weldment**  
**D. Hanger Tube**

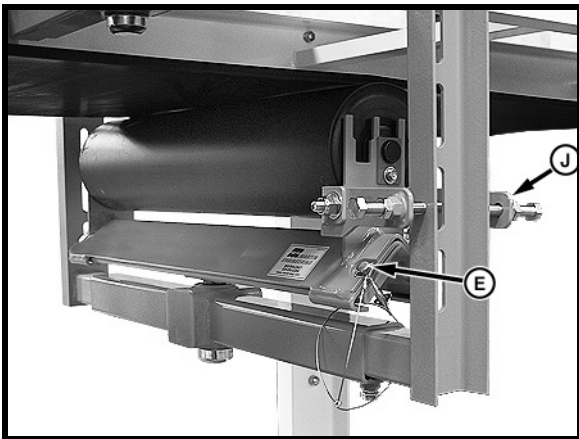


**E. Snap Lock Pin and Lanyard**  
**F. Set Screws (4 used)**

6. Install lanyard and snap lock pin (E) on hanger tube (D).
7. Slide hanger tube (D) into pivoting weldment (C).
8. Attach hanger tube (D) to stringer using cap screws, washers, and nuts (A), but do not tighten.
9. Center pivoting weldment (C) on belt and tighten set screws (F).



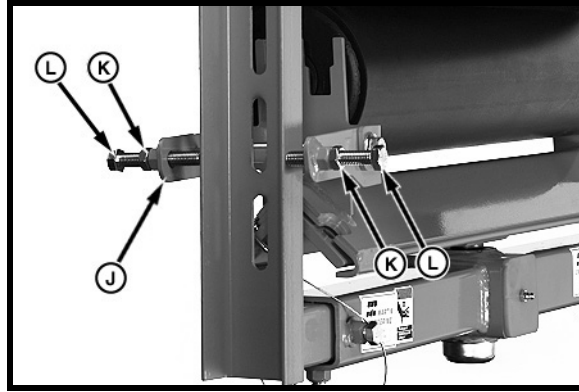
**G. Rotating Weldment**



**H. Roll Assembly**

**J. Handle**

10. Slide roll assembly (H) on rotating weldment (G). Make sure handle (J) is located on operator side of conveyor.
11. Insert snap lock pin (E) into rotating weldment to secure roll assembly.
12. Rotate roll assembly into position and lower handle (J).



J. Handle

K. Nut (2 used)

L. Cap Screw (2 used)

## **NOTE**

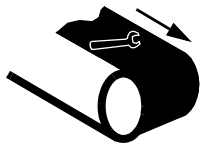
**Do not tighten cap screws (L) into hanger bar. Handle (J) must be able to be raised when replacing roll.**

13. Loosen nuts (K) and adjust cap screws (L) to hold roll assembly perpendicular to belt.
14. Tighten nuts (K).
15. Raise entire assembly up into belt 1 inch and tighten all cap screws and nuts.

# After Installing Return Roller



1. Thoroughly wipe chute wall clean above tensioner.
2. Place Conveyor Products Warning Label (P/N 23395) on outside chute wall visible to belt cleaner operator.



## **⚠ WARNING**

Failure to remove tools from installation area and conveyor belt before turning on energy source can cause serious injury to personnel and damage to belt.



## **⚠ DANGER**

Do not touch or go near conveyor belt or conveyor accessories when conveyor belt is running. Body or clothing can get caught and pull body into conveyor belt, causing severe injury or death.

3. Turn on conveyor belt for 1 hour, then turn off.



## **⚠ DANGER**

Before installing, servicing, or adjusting the conveyor equipment, turn off and lock out/tag out all energy sources to the conveyor and conveyor accessories according to ANSI standards. Failure to do so could result in serious injury or death.

4. Make sure all fasteners are tight. Tighten if necessary.

# Weekly Maintenance

## IMPORTANT

Read entire section before beginning work.

## NOTE

Maintenance inspection should be performed no less than weekly. Some applications may require more frequent maintenance inspections.



## ⚠ DANGER

Before installing, servicing, or adjusting the conveyor equipment, turn off and lock out/tag out all energy sources to the conveyor and conveyor accessories according to ANSI standards. Failure to do so could result in serious injury or death.

1. Remove any material from return roller.
2. Make sure all fasteners are tight. Tighten if necessary.
3. Lubricate pivot bearings as necessary.
4. Wipe all labels clean. If labels are not readable, contact Martin Engineering or a representative for replacements.
5. Remove equipment from service if there is any indication it is not functioning properly. Call Martin Engineering or a representative for assistance. Do NOT return equipment to operation until the cause of the problem has been identified and corrected.

## ⚠ WARNING

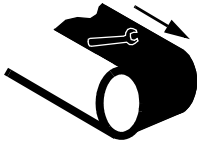
Failure to remove tools from maintenance area and conveyor belt before turning on energy source can cause serious injury to personnel and damage to belt.

6. Remove all tools from maintenance area.

## ⚠ DANGER

Do not touch or go near conveyor belt or conveyor accessories when conveyor belt is running. Body or clothing can get caught and pull body into conveyor belt, causing severe injury or death.

7. Start conveyor belt.



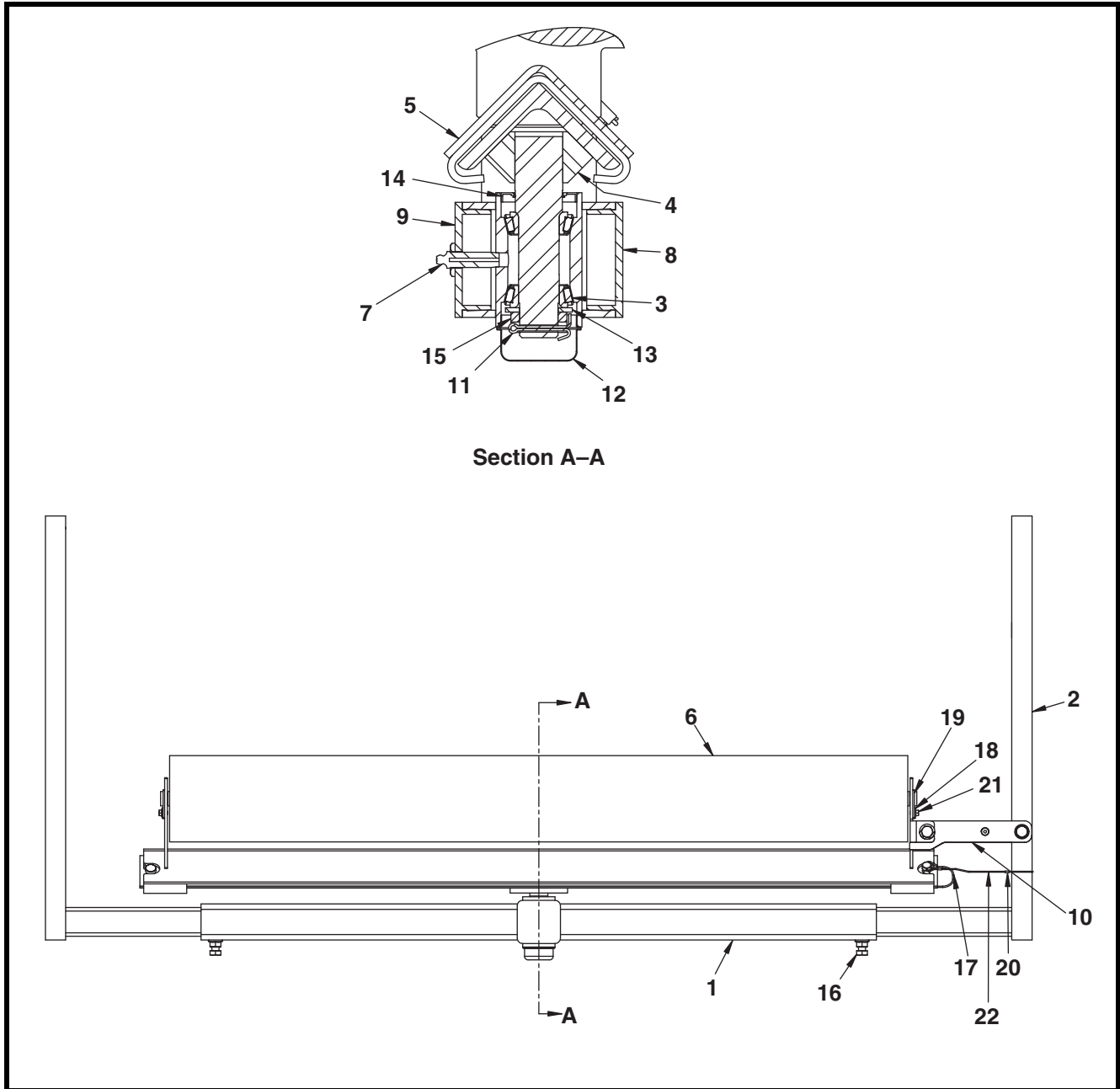
## Part Numbers

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This section provides part numbers for the Martin® Return Roller Assemblies. Please reference part numbers when ordering parts.

### *Martin® Return Roller Assembly*

**Martin® Return Roll Assembly:** 24 to 72 in. (600 to 1800-mm) belts:  
P/N UCRR-007000-XXX.



**Figure 1. Martin® Return Roller, P/N UCRR-007000-XXX\* (Sheet 1 of 2)**

\*First XX indicates belt width in inches; Next X indicates stringer type: S = Standard Stringer;  
 Add an F to end of part number for frame only (no roller included).

Item	Description	Part No.	Qty
1	Pivoting Weldment	UCRR-007030-XX**	1
2	Telescoping Tube Weldment	Table I	2
3	Bearing Roller	38505-01	2
4	Rotation Weldment	UCRR-007020-XX**	1
5	Sliding Weldment	UCRR-007010-XX**	1
6	Roll	39147-D6XXP**	1
7	Extended Length Grease Fitting 1/8 NPT	38517	1
8	Plug 3 x 3	37302	1
9	Plug 3 x 3 with Hole	37302-2	1
10	Locking Kit	UCRR-007060-S	1
11	Pin Cotter 1/8 x 1-3/4 ZP	14210	1
12	Cap Dust	38515-S	1
13	Washer Flat O.D. 1.75 I.D. 1.015	38513	1
14	Seal Bearing	38516-S	1
15	Nut Hex Slotted	38514	1
16	Screw HHC 1/2-13NC x 1 ZP	13842	4
17	Pin Snap Lock 3/8 x 1-3/4 ZP	37126	1
18	Tie Tab	TMI-TT-100P	2
19	Clip Cable	28112	2
20	Screw Tapping HWH 1/4-20NC x 3/8 ZP	38608	2
21	Cable 1/16 Galvanized	102249	2
22 (NS)	Label Kit	UCRR-007070	1
23 (NS)	Hardware Kit	UCRR-007050-S	1
24 (NS)	Operator's Manual	M3796	1

\*\*XX indicates belt width in inches.

**Figure 1. Martin<sup>®</sup> Return Roller, P/N UCRR-007000-XXX (Sheet 2 of 2)**

**Table I. Part Numbers for Martin® Return Roller**

<b>Part Number</b>	<b>Item 2</b>
UCRR-007000-24X	34743-03
UCRR-007000-36X	34743-01
UCRR-007000-42X	34743-01
UCRR-007000-48X	34743-01
UCRR-007000-54X	34743-01
UCRR-007000-60X	34743-02
UCRR-007000-72X	34743-02



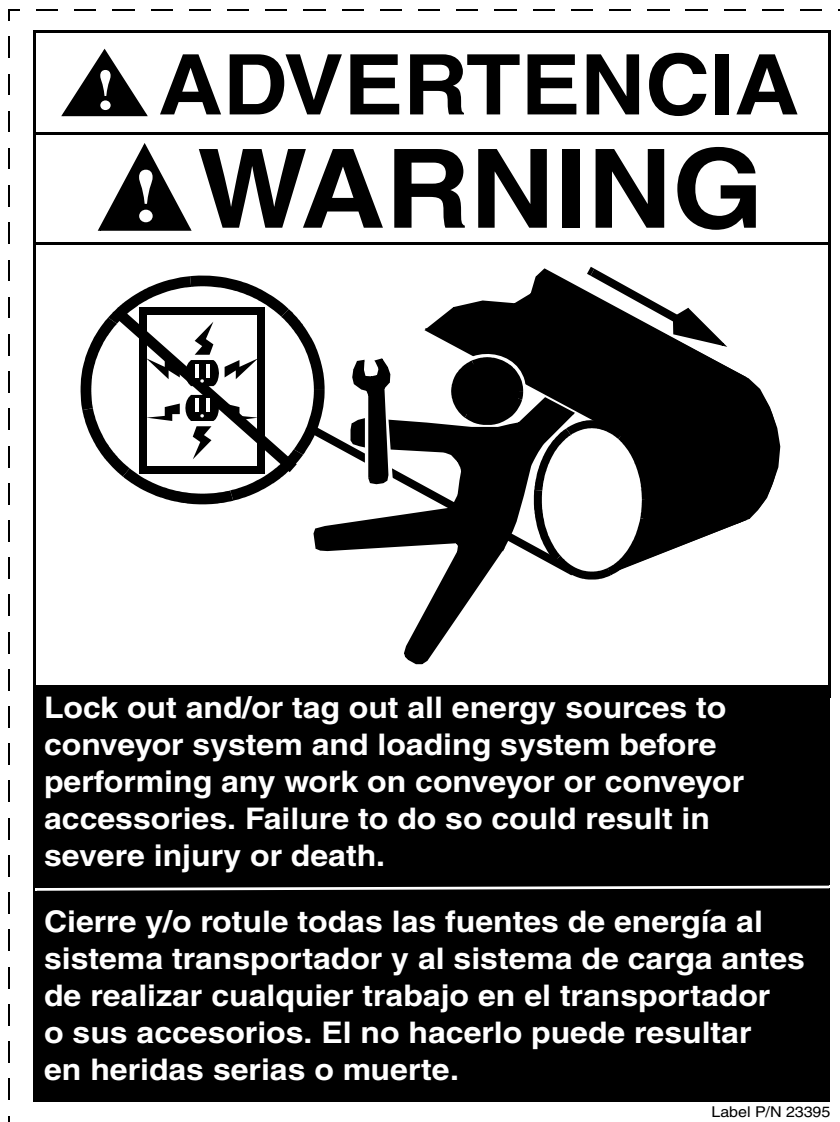
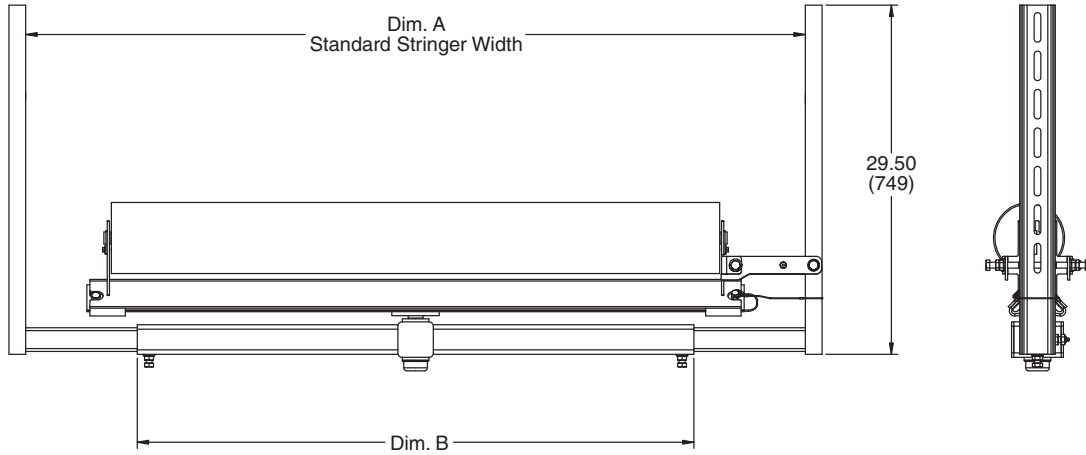


Figure 2. Conveyor Products Warning Label, P/N 23395



Figure 3. Pinch Point Warning Label, P/N 30528

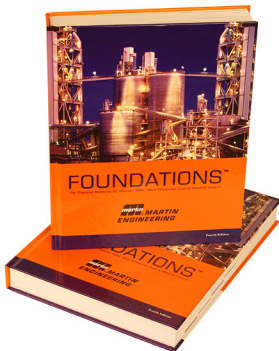


**Figure 4. Martin® Return Roller Dimensions**

Part Number	Dim. A in. (mm)	Dim. B in. (mm)
UCRR-007000-24X	36 (914)	29 (737)
UCRR-007000-36X	48 (1219)	37 (940)
UCRR-007000-42X	54 (1372)	43 (1092)
UCRR-007000-48X	60 (1524)	47 (1194)
UCRR-007000-54X	66 (1676)	55 (1397)
UCRR-007000-60X	72 (1829)	51 (1295)
UCRR-007000-72X	84 (2134)	61 (1549)

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*Expanding upon the book, our Foundations™ Training Program addresses the design and development of more productive belt conveyors, and is offered in three customizable seminars. Attendees gain a better understanding of conveyor safety and performance, helping to justify upgrade investments and increase profitability.*



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