

## **ApronSeal™ Skirting**



## **Operating Instructions**

Version: 0  
Language: ENG  
M3248EUK-05/21

# Table of Contents

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<b>1</b>	<b>General</b> .....	<b>2</b>
	1.1 About these operating instructions.....	2
	1.2 Intended usage .....	2
	1.3 Personnel qualification.....	3
	1.4 Part numbers .....	4
	1.5 Technical Data.....	4
<b>2</b>	<b>Safety</b> .....	<b>5</b>
	2.1 General safety instructions .....	5
	2.2 Personal protective equipment .....	7
	2.3 Safety markings on the system.....	7
<b>3</b>	<b>Installation</b> .....	<b>8</b>
	3.1 Required maximum of tools and materials.....	9
	3.2 Unpacking/transportation.....	10
	3.3 Determining the installation position .....	10
	3.4 Mounting the Impact Cradles .....	11
	3.5 Placing labels.....	12
<b>4</b>	<b>Maintenance / Repair</b> .....	<b>13</b>
<b>5</b>	<b>Disassembly / Recycling / Disposal</b> .....	<b>14</b>
<b>6</b>	<b>Scope of delivery and spare parts</b> .....	<b>15</b>

# 1 General

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## NOTE

Before starting work these operating instructions must be read and understood completely

ApronSeal™ Skirting Side Sealings are self-adjusting conveyor belt skirting systems that prevent spillage without requiring regular service to maintain an effective seal. It is a two stage sealing system consists of a primary and secondary sealing strip. The secondary sealing strip is in constant contact with the belt surface and provides an effective dust seal.

## 1.1 About these operating instructions

These operating instructions apply solely for ApronSeal™ Skirtings and are intended for those persons who install the sealings, commission them, and monitor their usage.

The operating instructions must be kept for the lifetime of the sealings and be made available in an orderly condition to all persons entrusted with work with and on the sealings.

## 1.2 Intended usage

The side sealings are used on the fixed enclosures of the closed loading areas of belt conveyors. They are used to seal against the surface of smooth conveyor belts.

They may only be used

- in industrial areas above ground
- according to the technical data in the documentation
- in the installation position as described in the documentation

The usage of the ApronSeal™ Skirtings is only considered to be as intended if the following conditions are also fulfilled:

- Before starting initial work, the personnel must have been instructed on the work on the system and on all relevant issues of occupational health and safety
- Any personal protective equipment required must be worn
- The provisions of the operating instructions must be observed in full.

Operation of the side seals under deviating conditions and unauthorised modification of the side seals is considered as improper usage

Special product variants of the ApronSeal™ Skirting can also be used in ATEX zones 22 and 21 under certain circumstances.

### **1.3 Personnel qualification**

Only authorised and qualified personnel may be entrusted with work with and on the ApronSeal™ Skirtings. Persons are considered qualified if they have the qualification of a skilled worker and meet all the following requirements:

- completed professional training or at least 5 years of professional experience in the field,
- technical experience,
- knowledge of the relevant occupational health and safety regulations.

The persons must

- be able to assess the tasks and risks assigned to them,
- be able to recognise potential dangers in advance,
- be physically and cognitively able to operate the conveyors and side seals safely,
- have been trained and instructed appropriately,
- have read and understood these operating instructions.

Work on earth connections (Protective Bonding Kits), cabling, switching, control, regulation, automation and all electrical components may be carried out only by trained electricians.

## 1.4 Part numbers

ApronSeal™ Std: 100724 and 100873  
 ApronSeal™ HD: 100723 and 100861

Std. Angle Clamp Weldment with Hardware 32049-H+E  
 HD Angle Clamp Weldment with Hardware 34339-H+E

## 1.5 Technical Data

The ApronSeal™ Skirting are suitable for the following operating parameters:

	Operating parameter
Belt speed:	Max. 3,0 m/s (Std.) / 3,8 m/s (HD)
Temperature range:	-30 – 120°C
Trough Angle	0 – 45°
Reversing operation	Yes

## 2 Safety

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### 2.1 General safety instructions



#### DANGER

##### Entanglement in moving or rotating parts

Body parts and/or clothing may get caught and pulled in by moving or rotating parts of the machinery.

- *Before any installation or maintenance work is carried out, ensure that all power sources to the conveyor belt system and its accessories are switched off and secured against inadvertent switching on.*
- *Apply Log-Out / Tag-Out / Try-Out (LOTOTO) Procedures*
- *Apply warning signs*



#### DANGER

##### Automatic start-up of the conveyor

Serious or fatal injuries due to unintentional start-up of the conveyor.

- *Switch off the conveyor before starting work and secure it against being switched on again.*
- *Follow safe procedures to prevent unintentional restart.*



#### WARNING

##### Flying objects

Objects left on or in the conveyor can fly around uncontrollably when the conveyor is switched on and can hit and injure persons.

- *Before switching on the conveyor, remove all foreign objects such as tools, devices, etc. from the belt!*



## WARNING

### Risk of falling down

Side sealings are often mounted and operated in heights. There may be a risk of falling down.

- *Therefore, use a fall protection device when installing in higher working areas!*



## WARNING

### Working in confined spaces

Areas in which side sealings are installed are often difficult to access and include confined spaces. It is often necessary to work in difficult positions.

- *Determine whether occupational safety measures are necessary that go beyond the usual measures!*



## WARNING

### Danger of injury due to unapproved component parts

Unapproved parts can directly or indirectly cause personal injury or damage to property.

- *Only use accessories and spare parts that are distributed by the manufacturer or are explicitly approved (in writing)!*



## WARNING

### Heavy weight





The ApronSeal™ Skirting may have weights that require handling by lifting devices. Handling Impact Cradles by hand can cause serious skeletal injuries.

- *Use suitable aids if the load is > 25 kg per person!*

## 2.2 Personal protective equipment

Persons carrying out work on side sealings must wear suitable personal protective equipment.

Minimum requirements:

Symbol	Meaning
	Wear head and eye protection
	Wear at least ankle-high foot protection
	Use gloves
	Use fall protection, if required

## 2.3 Safety markings on the system

The safety markings on the ApronSeal™ Skirting must be kept in good condition and clearly visible at all times.

If parts of the system are replaced, ensure that the spare parts are or will be provided with appropriate safety markings.



## 3 Installation

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### DANGER

#### Entanglement in moving or rotating parts

Body parts and/or clothing may get caught and pulled in by moving or rotating parts of the machinery.

- *Before any installation or maintenance work is carried out, ensure that all power sources to the conveyor belt system and its accessories are switched off and secured against inadvertent switching on.*
- *Apply Log-Out / Tag-Out / Try-Out (LOTOTO) Procedures*
- *Apply warning signs*



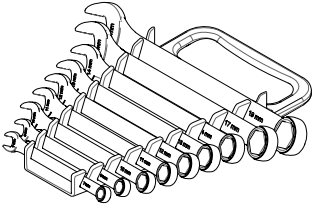
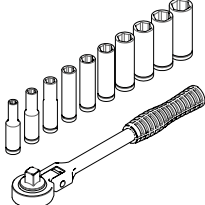
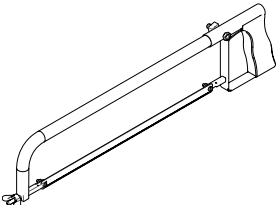
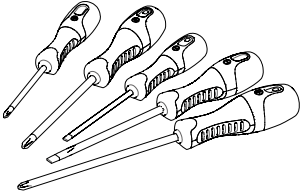
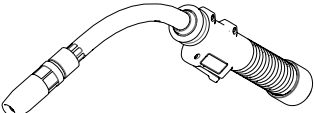
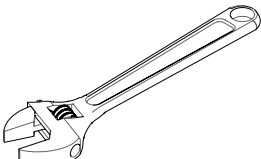
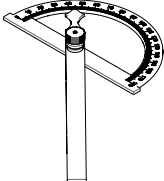
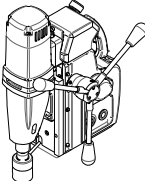
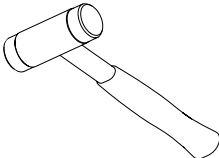
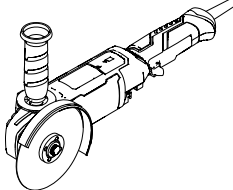
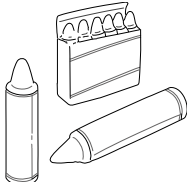
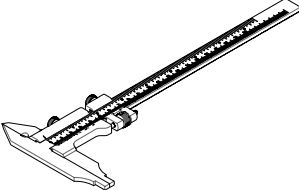
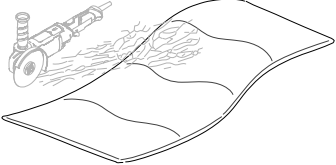

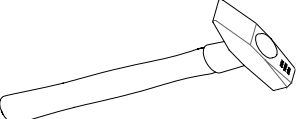
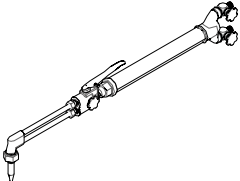
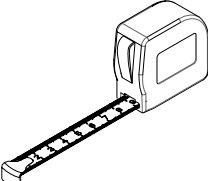
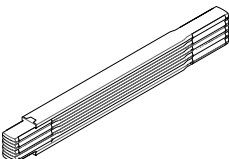
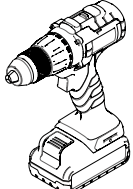
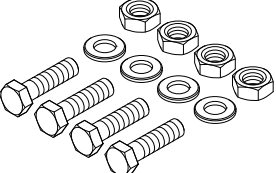

### DANGER

#### Automatic start-up of the conveyor

Serious or fatal injuries due to unintentional start-up of the conveyor.

- *Switch off the conveyor before starting work and secure it against being switched on again.*
- *Follow safe procedures to prevent unintentional restart.*

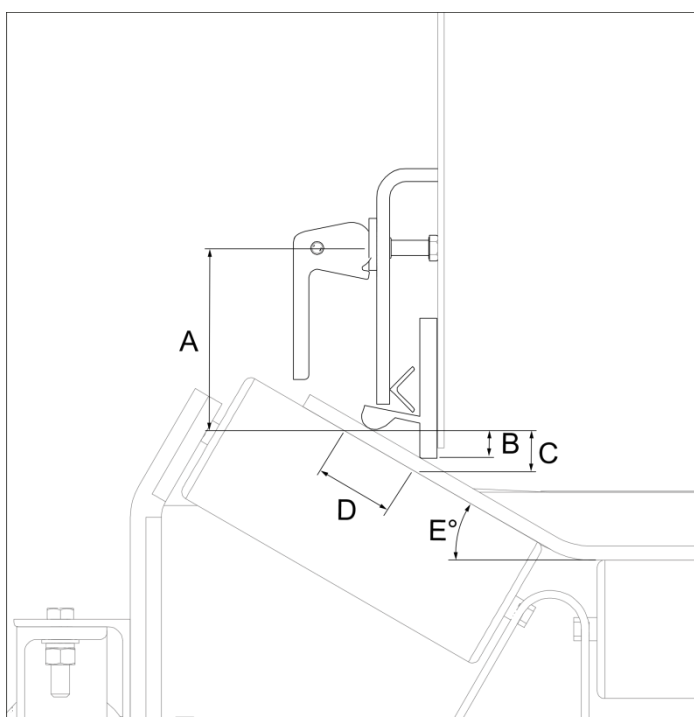
### 3.1 Required maximum of tools and materials

### 3.2 Unpacking/transportation

When unpacking, all components must be checked for completeness and intactness.

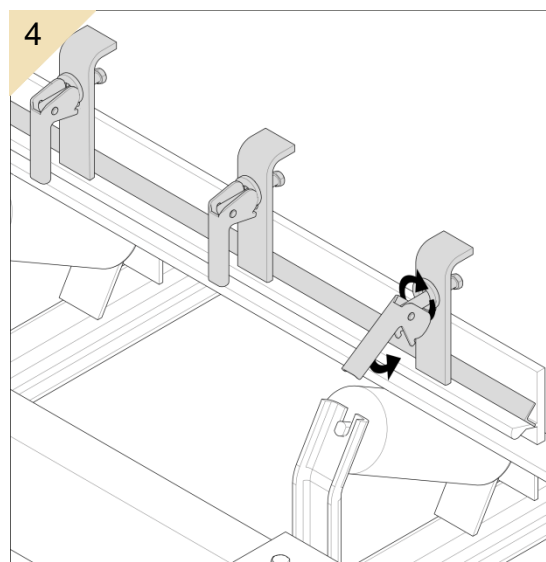
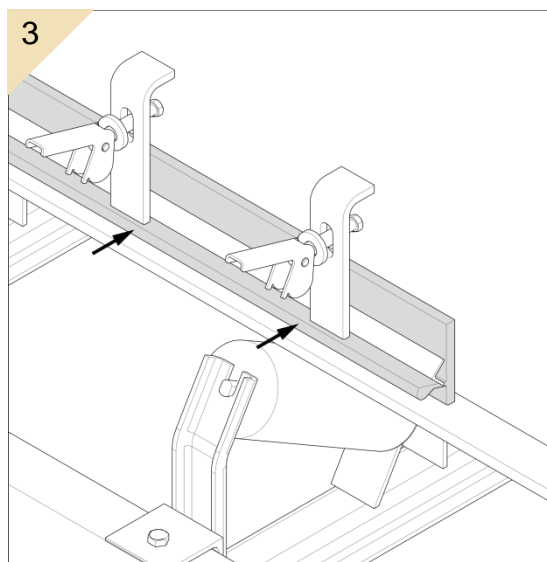
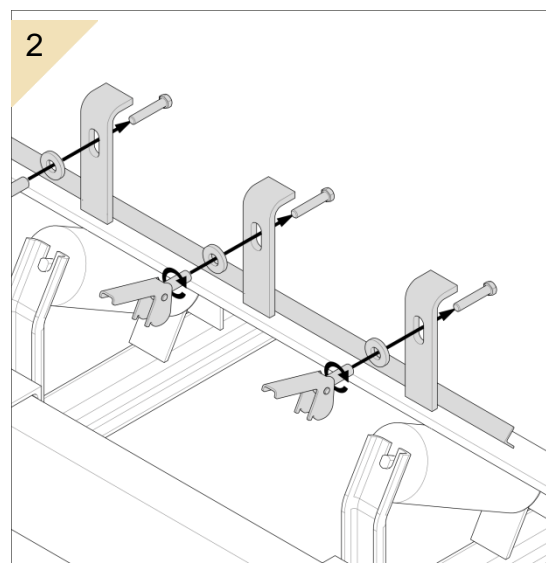
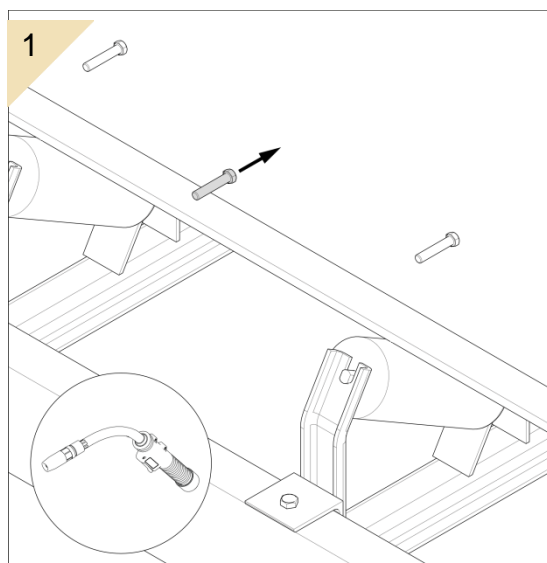
### 3.3 Determining the installation position



	STD	HD	STD	HD	STD	HD	STD	HD
A	133	168	133	168	133	168	133	n/a
B	10-19	10-19	10-19	10-19	10-19	10-19	10-19	n/a
C	19	19	19	19	19	19	19	n/a
D	53	83	65	99	72	108	75	n/a
E	0°		20°		35°		45°	

\*Dimension in mm

### 3.4 Mounting the Side Sealings



#### Notice

The illustrations show the variant of the clamps with quick-release fasteners. The same applies to the clamps with simple screw connections (bolts instead of clamps).

## 3.5 Placing labels

### 3.5.1 Safety label

The safety label (safety marking) below must be attached to the conveyor system in the immediate vicinity of the Side Sealing:



### 3.5.2 Other labels

The labels below are attached to the product:

1. Sticker showing the address of the Martin Engineering branch and the designation of the product

## 4 Maintenance / Repair



### DANGER

#### Entanglement in moving or rotating parts

Body parts and/or clothing may get caught and pulled in by moving or rotating parts of the machinery.

- *Before any installation or maintenance work is carried out, ensure that all power sources to the conveyor belt system and its accessories are switched off and secured against inadvertent switching on.*
- *Apply Log-Out / Tag-Out / Try-Out (LOTOTO) Procedures*
- *Apply warning signs*



### DANGER

#### Automatic start-up of the conveyor

Serious or fatal injuries due to unintentional start-up of the conveyor.

- *Switch off the conveyor before starting work and secure it against being switched on again.*
- *Follow safe procedures to prevent unintentional restart.*

Interval	Task
Weekly	Check that all securing parts are tightened. Tighten any loose connections as required.
	Clean all warning labels. Replace any warning labels which are illegible.
Monthly	Check seals for wear. Replace if necessary.
	Make sure clamps and bolts are tight.
	Make sure primary seal section is resting on conveyor belt and does not move.

## 5 Disassembly / Recycling / Disposal

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1. Disassemble Side sealings by material groups as far as possible.
2. Contact official bodies (disposal centres, authorities) and request information about proper disposal or recycling possibilities.
3. Recycle the different materials.

Only materials that cannot be reasonably recycled may be disposed of. Disposal must be carried out professionally.

Material groups that can be fed into a recycling process include:

- Sheet steel
- Steel profiles
- Plastics
- Rubber
- Non-ferrous metals
- Electrical cables
- Electrical components (with copper content)
- Lubricants

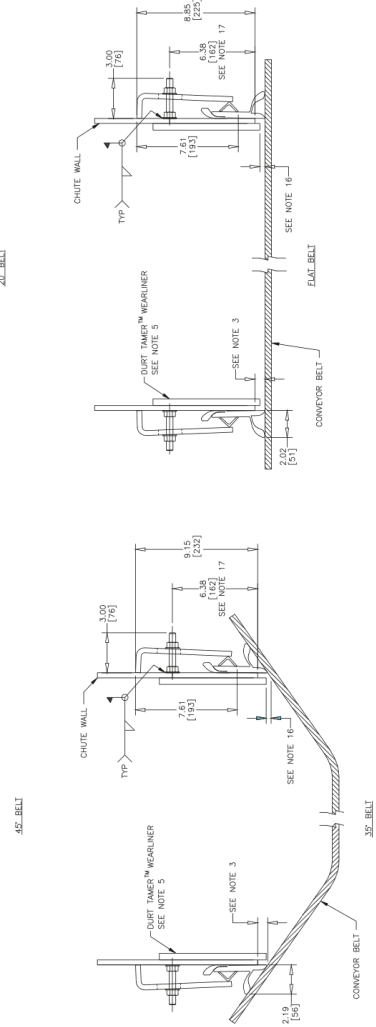
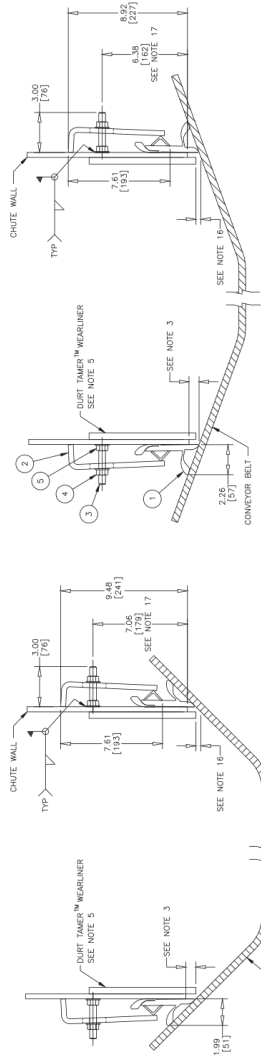
# 6 Scope of delivery and spare parts

ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	STD. DUCT WELDMENT SEAL™	32099
2	1	ANGLE CLAMP WELDMENT SEAL™	32099
3	1	STUD 1/2"-1NC X 3	31199
4	1	NUT HEL 1/2"-1NC	34134
5	1	NUT HEL 1/2"-1NC	34134

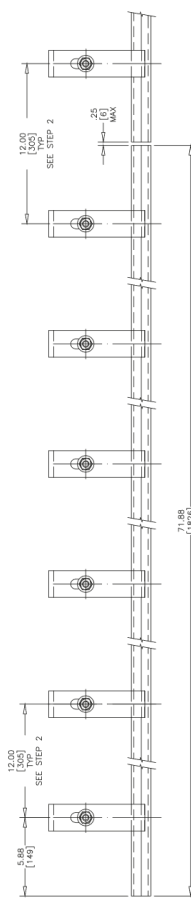
\*\* - SPECIFY LENGTH NEEDED IN FEET  
 \*\*\* - EACH WELDMENT IS 71.88(1826) LONG. (1) WELDMENT REQUIRED.  
 (2) WELDMENTS REQUIRED FOR EACH SIDE OF CHUTE WALL. (3) WELDMENTS REQUIRED FOR EACH FOOT OF 1"-PC DOUBLE APRON SEAL™. (1) NUT IS USED TO HOLD THE SEAL AGAINST THE CHUTE WALL AND THE OTHER IS WELDED TO THE CHUTE WALL AND THEN INSERT THE STUD.

- NOTES:
- 1) ALL DIMENSIONS ARE GIVEN IN INCHES (MM)
  - 2) ALL DIMENSIONS ARE FOR REFERENCE ONLY.
  - 3) ALL DIMENSIONS RECOMMENDS CHUTE WALL TO BE WITHIN 7/8" (19) OF BELT.
  - 4) A MIN. OF 8.00 (203) VERTICAL AND 4.00 (102) HORIZONTAL CLEARANCE IS REQUIRED BETWEEN THE CHUTE WALL AND THE APRON SEAL™ CLAMPS.
  - 5) TO PRODUCE AN EFFECTIVE SEAL, DIRT TAMER™ WEARLINERS (STRAIGHT OR DEFLECTOR) ARE RECOMMENDED TO PREVENT WEAR AND DEFLECTION OF THE APRON SEAL™.
  - 6) IF DIRT TAMER™ WEARLINERS ARE BOLTED TO CHUTE WALL, THEY MUST BE BOLTED TO THE CHUTE WALL IN A MANNER AS TO ALLOW ACCESS TO BELT.
  - 7) APRON SEAL™ IS DESIGNED AS A DUST SEAL ONLY. IT IS NOT BE USED AS A MATERIAL HOODBACK OR LOAD CARRYING SURFACE.
  - 8) BELT MUST BE PROPERLY TIGHTENED TO PREVENT SLIP DURING START-UP OR WHILE BELT IS IN OPERATION.
  - 9) BELT MUST TRACK PROPERLY TO PREVENT IT FROM RUNNING OFF THE BELT.
  - 10) CONSULT MARTIN ENGINEERING FOR INSTALLATIONS WITH UNUSUAL OR SEVERE CONDITIONS. LEAK CONDUIT/COVERS ARE REQUIRED FOR ALL ELECTRICAL CONNECTIONS. FIRST ON SLOW MOVING BELTS; TEMPERATURE EXTREMES, ETC.
  - 11) APRON SEAL™ AND DIRT TAMER™ WEARLINERS SHOULD BEIN AT AN ANGLE TO THE CHUTE WALL.
  - 12) CONTACT MARTIN ENGINEERING PRIOR TO MOUNTING THESE PRODUCTS IN ANY WAY OTHER THAN WHAT IS DEPICTED ON THIS DRAWING.
  - 13) ANGLE CLAMP WELDMENT (ITEM 2) IS TO BE FULLY TIGHTENED AGAINST CHUTE WALL.
  - 14) ANGLE CLAMP WELDMENT MUST HAVE FIRM BACKING TO ENSURE PROPER CLAMP FORCE.
  - 15) REFER TO OPERATOR'S MANUAL M3248 DURING INSTALLATION.
  - 16) 3/8 (10) MAX. IN IMPACT AREA, IMPENDING TO 7/8 (19) AT EXIT AREA.
  - 17) FOR 45° BELTS USE P/N 33564-45. FOR 45° BELTS USE P/N 33564-45.

INSTALLATION LOCAL  
 ALL DIMENSIONS TYPICAL  
 EACH SIDE OF CONVEYOR  
 ON ALL LAYOUTS



- INSTALLATION INSTRUCTIONS
- STEP 1: SCRIBE A LINE PARALLEL TO BELT SURFACE 6.38 (162) ABOVE BELT. (NOTE: 45° BELT USE 7.06 (180).)
  - STEP 2: ALIGN END OF ANGLE CLAMP WELDMENT (ITEM 2) WITH END OF CHUTE WALL AND MARK EVERY 12.00 (305).
  - STEP 3: ON THESE MARKED CENTERS, WELD 1/2"-1NC X 3 STUDS, WHEN AVAILABLE, TO THE CHUTE WALL TO ENSURE EVEN CLAMP CONTACT.
  - STEP 4: PLACE APRON SEAL™ AGAINST CHUTE WALL, MAKING SURE IT IS IN CONTACT WITH BELT. PLACE ANGLE CLAMP WELDMENT OVER PREVIOUSLY WELDED STUDS.
  - STEP 5: PUSH ANGLE CLAMP WELDMENT TIGHT AGAINST APRON SEAL™ AND INSTALL LOCKING NUTS. TIGHTEN NUTS TO 40 FT/LBS.



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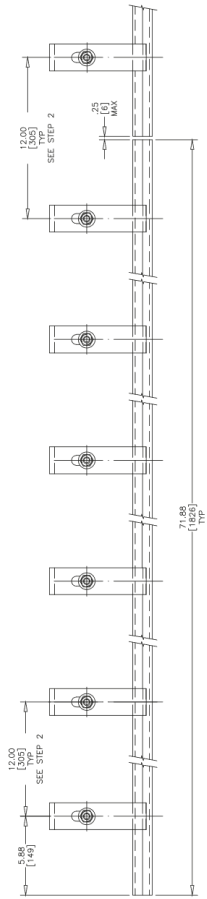
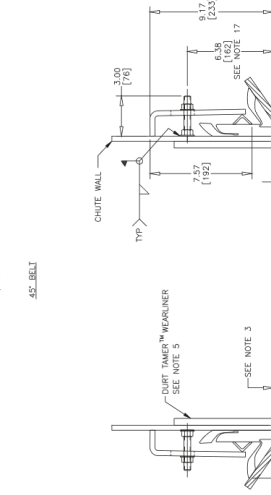
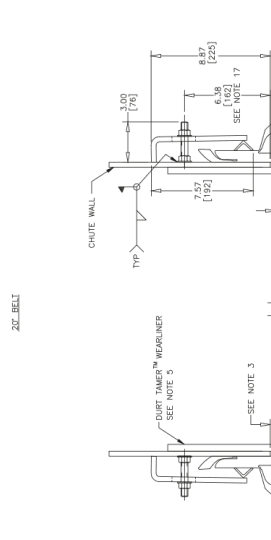
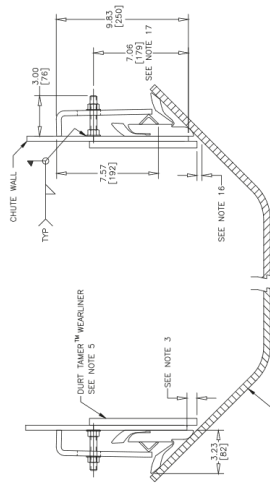
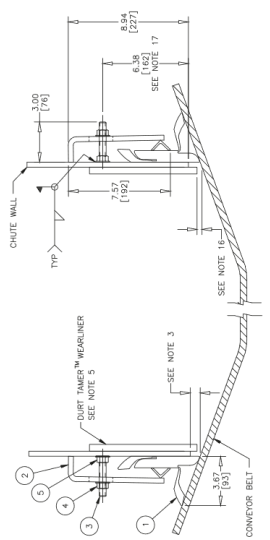


ITEM	QTY.	DESCRIPTION	PART NUMBER
1	1	ANGLE CLAMP WELDMENT	31189
2	1	CONVEX W/STUD	31189
3	1	STUD 1/2-13NC X 3	31189
4	1	WELDMENT 1/2-13NC	31189
5	1	NUT 1/2-13NC	31189

\*\* - SEGERY LENGTH NEEDED IN FEET  
 PER EVERY 6'-0" (1829) OF 1-PC DOUBLE APRON SEAL (ITEM 1),  
 FOR EACH FOOT OF 1-PC DOUBLE APRON SEAL (1) BUT IS USED TO HOLD  
 THE ANGLE CLAMP IN PLACE ON THE STUD. THE OTHER IS WELDED TO THE  
 TO THE CHUTE WALL AND THEN INSERT THE STUD.

- NOTES:
- 1) ALL DIMENSIONS ARE GIVEN IN INCHES (MM)
  - 2) ALL DIMENSIONS ARE FOR REFERENCE ONLY.
  - 3) MARTIN ENGINEERING RECOMMENDS CHUTE WALL TO BE WITHIN CLEARANCE REQUIRED TO INSTALL APRON SEAL™ & ANGLE CLAMPS.
  - 4) A MIN. OF 4.00 (203) VERTICAL AND 4.00 (102) HORIZONTAL CLEARANCE REQUIRED TO INSTALL APRON SEAL™ & ANGLE CLAMPS.
  - 5) CONTOUR BELT™ IS RECOMMENDED FOR USE WITH CONTOUR BELT™ (STRAIGHT OR REFLECTOR) ARE RECOMMENDED TO PREVENT THE MAIN LOAD FROM CONTACTING THE APRON SEAL™.
  - 6) DIRT TAMER™ WEARLINER ARE BOLTED TO CHUTE WALL.
  - 7) APRON SEAL™ AND ANGLE CLAMPS ARE TO BE MOUNTED IN A MANNER THAT THEY DO NOT REST ON THE BELT.
  - 8) APRON SEAL™ TO BE USED AS A MATERIAL HOLDBACK OR LOAD CARRYING SURFACE.
  - 9) BELT MUST NOT LIFT OFF IDLERS DURING START-UP OR WHILE RUNNING.
  - 10) BELT MUST TRACK PROPERLY TO PREVENT IT FROM RUNNING BEHIND APRON SEAL™.
  - 11) CONTOUR BELT™ IS RECOMMENDED FOR INSTALLATIONS WITH UNUSUAL OR SEVERE CONDITIONS, I.E. CONCAVE/CONVEX CURVES, EXTREME SIDE PRESSURE, UNUSUALLY FAST OR SLOW FEED RATES, ETC.
  - 12) APRON SEAL™ AND DIRT TAMER™ WEARLINER SHOULD BEGIN AT LEAST 12.00 (305) BEFORE INLET SIDE OF CHUTE WALL.
  - 13) CONTOUR BELT™ IS RECOMMENDED FOR USE WITH CONTOUR BELT™ PRODUCTS IN ANY WAY OTHER THAN WHAT IS SPECIFIED ON THIS DRAWING OR IN OPERATOR'S MANUAL (M3248).
  - 14) ANGLE CLAMP WELDMENT MUST HAVE FIRM BACKING TO ENSURE PROPER ALIGNMENT (ITEM 2) IS TO BE FULLY TIGHTENED AGAINST CHUTE WALL.
  - 15) REFER TO OPERATOR'S MANUAL M3248 DURING INSTALLATION.
  - 16) THIS DRAWING NOT TO BE USED IN PLACE OF OPERATOR'S MANUAL. IN IMPACT AREA, TAPERING TO .75 (19) AT EXIT AREA.
  - 17) FOR FLAT TO 30° BELTS USE PRE-FAB CHUTE WALL P/N 33564-35. FOR 45° BELTS USE P/N 33564-45.

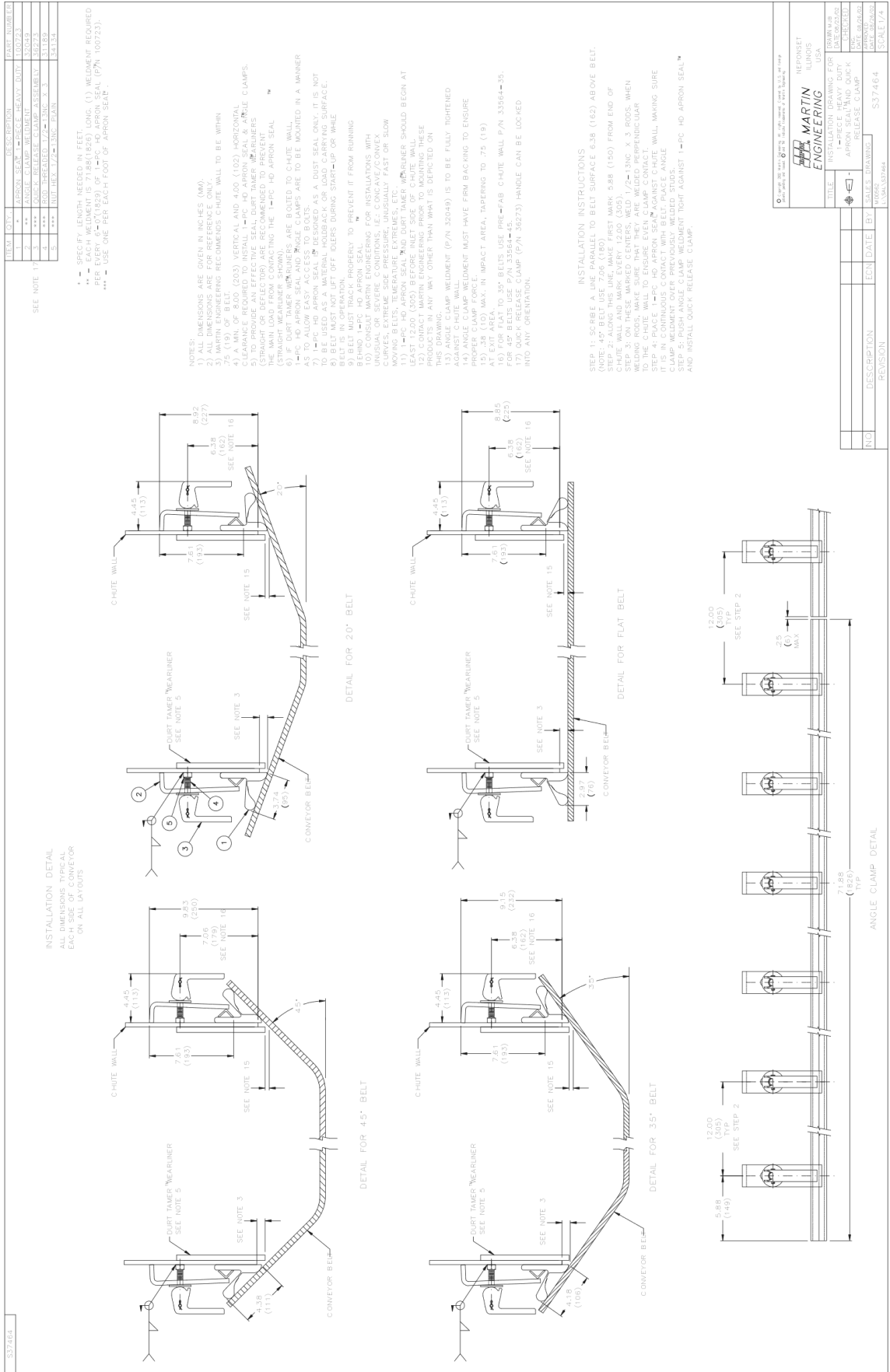
- INSTALLATION INSTRUCTIONS
- 1) SCREW A, AND B, TO SURFACE 6.38 (162) ABOVE BELT. (NOTE: 4.5 BELT USE 7.06 (180))
  - 2) ALONG THIS LINE, MAKE FIRST MARK 5.88 (150) FROM CENTER OF BELT TO CENTER OF STUD.
  - 3) ON THESE MARKED CENTERS, WELD 1/2-13NC X 3 STUDS, WHEN WELDING STUDS, MAKE SURE THAT THEY ARE WELDED PERPENDICULAR TO THE CHUTE WALL.
  - 4) PLACE APRON SEAL™ AGAINST CHUTE WALL, MAKING SURE IT IS IN CONTINUOUS CONTACT WITH BELT. PLACE ANGLE CLAMP WELDMENT OVER APRON SEAL™ WELDED STUDS TO HOLD APRON SEAL™ AND INSTALL LOCKING NUTS. TIGHTEN NUTS TO 40 FT/LBS.



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MARTIN ENGINEERING	
NEPONSET ILLINOIS USA	
TITLE	MARTIN® HEAVY DUTY W/STUD ANGLE CLAMP INSTALLATION DRAWING
DATE	02/20/09
SCALE	1/4"

NO.	DESCRIPTION	ECN	DATE	BY
1	SALES DRAWING			SS0065

NO.	DESCRIPTION	REVISION
1	SALES DRAWING	



SEE NOTE 17

REV	DATE	DESCRIPTION	DRAWING NUMBER
1	02/20/08	APPROX SEAM 1" HD APRON SEAL	100723
2	02/20/08	ANGLE CLAMP WELDMENT	32049
3	02/20/08	QUICK RELEASE CLAMP ASSEMBLY	32273
4	02/20/08	APPROX SEAM 1-1/2" HD APRON SEAL	100723
5	02/20/08	QUICK RELEASE CLAMP ASSEMBLY	32273
6	02/20/08	APPROX SEAM 1-1/2" HD APRON SEAL	100723
7	02/20/08	QUICK RELEASE CLAMP ASSEMBLY	32273
8	02/20/08	APPROX SEAM 1-1/2" HD APRON SEAL	100723
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10	02/20/08	APPROX SEAM 1-1/2" HD APRON SEAL	100723
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14	02/20/08	APPROX SEAM 1-1/2" HD APRON SEAL	100723
15	02/20/08	QUICK RELEASE CLAMP ASSEMBLY	32273
16	02/20/08	APPROX SEAM 1-1/2" HD APRON SEAL	100723
17	02/20/08	QUICK RELEASE CLAMP ASSEMBLY	32273

--- SPECIFY LENGTH NEEDED IN FEET  
 \*\* EACH WELDMENT IS 71.88(1826) LONG. (1) WELDMENT REQUIRED PER EVERY 6'-0"(1829) OF 1-1/2" HD APRON SEAL (P/N 100723).  
 \*\*\* USE ONE FEET EACH FOOT OF APRON SEAL.

- NOTES:**
- 1) ALL DIMENSIONS ARE GIVEN IN INCHES (MM).
  - 2) ALL DIMENSIONS ARE FOR REFERENCE ONLY.
  - 3) ALL DIMENSIONS WITH DIMENSION LINES RECOMMENDS CHUTE WALL TO BE WITHIN 25 (19) OF BELT.
  - 4) A MIN. OF 8.00 (203) VERTICAL AND 4.00 (102) HORIZONTAL CLEARANCE REQUIRED TO INSTALL 1-1/2" HD APRON SEAL & ANGLE CLAMP. (STRAIGHT OR DEFLECTOR) ARE RECOMMENDED TO PREVENT THE MAIN LOAD FROM CONTACTING THE 1-1/2" HD APRON SEAL.
  - 5) STRAIGHT OR DEFLECTOR WOULD BE BOLTED TO CHUTE WALL.
  - 6) 1-1/2" HD APRON SEAL AND ANGLE CLAMP ARE TO BE MOUNTED IN A MANNER AS TO ALLOW EASY ACCESS TO BOLTS.
  - 7) BELT MUST BE TIGHTENED AS A DUST SEAL ONLY. IT IS NOT TO BE USED AS A MATERIAL HOLDBACK OR LOAD CARRYING SURFACE.
  - 8) BELT MUST NOT LIFT OFF IDLERS DURING START-UP OR WHILE RUNNING.
  - 9) BELTS MUST TRACK PROPERLY TO PREVENT IT FROM RUNNING BEHIND 1-1/2" HD APRON SEAL.
  - 10) CONSULT MARIN ENGINEERING FOR INSTALLATIONS WITH BELTS OPERATING AT HIGH SPEEDS OR THROUGH SHARP CURVES, EXTREME SIDE PRESSURE, UNUSUALLY FAST OR SLOW MOVING BELTS, TEMPERATURE EXTREMES, ETC.
  - 11) WEARLINER SHOULD BEGIN AT LEAST 12.00 (305) BEFORE INLET SIDE OF CHUTE WALL.
  - 12) CONTACT MARIN ENGINEERING PRIOR TO MOUNTING THESE PRODUCTS IN ANY WAY OTHER THAN WHAT IS DETICED ON DRAWING.
  - 13) ANGLE CLAMP WELDMENT (P/N 32049) IS TO BE FULLY TOUGHENED AGAINST CHUTE WALL.
  - 14) WELDMENT MUST HAVE FIRM BACKING TO ENSURE PROPER CLAMP FORCE.
  - 15) .58 (15) MAX. IN IMPACT AREA, TAPERING TO .75 (19) AT EXIT AREA. 10' BELTS USE P/N 33564-45.
  - 16) 45' BELTS USE P/N 33564-45.
  - 17) QUICK RELEASE CLAMP (P/N 32273) HANDLE CAN BE LOCKED INTO ANY ORIENTATION.

**INSTALLATION INSTRUCTIONS**

STEP 1: SCRIBE A LINE PARALLEL TO BELT SURFACE 6.38 (162) ABOVE BELT. STEP 2: MARK THIS LINE AND FIRST MARK 5.88 (150) FROM END OF CHUTE WALL AND MARK EVERY 12.00 (305). STEP 3: ON THESE MARKED CENTERS WELD 1/2"-13NC X 3.3 RODS. WHEN THE BELT IS INSTALLED, THE BELT SHOULD BE TIGHTENED AGAINST THE CHUTE WALL TO ENSURE EVEN CLAMP CONTACT. STEP 4: PLACE 1-1/2" HD APRON SEAL AGAINST CHUTE WALL, MAKING SURE THE BELT IS FULLY UNDER THE SEAL. STEP 5: INSTALL ANGLE CLAMP WELDMENT OVER PREVIOUSLY WELDED STUDS. STEP 6: PUSH ANGLE CLAMP WELDMENT TIGHT AGAINST 1-1/2" HD APRON SEAL AND INSTALL QUICK RELEASE CLAMP.

 <b>MARTIN ENGINEERING</b> HEWLETT LEWIS USA	
TITLE	INSTALLATION DRAWING FOR DRAWING NO. 100723
DATE	02/20/08
BY	APPROX SEAM 1-1/2" HD APRON SEAL
CHKD	QUICK RELEASE CLAMP
DESIGNED	
NO.	DESCRIPTION
1	1-1/2" HD APRON SEAL
2	ANGLE CLAMP WELDMENT
3	QUICK RELEASE CLAMP ASSEMBLY
4	APPROX SEAM 1-1/2" HD APRON SEAL
5	QUICK RELEASE CLAMP ASSEMBLY
6	APPROX SEAM 1-1/2" HD APRON SEAL
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99	QUICK RELEASE CLAMP ASSEMBLY
100	APPROX SEAM 1-1/2" HD APRON SEAL



### **Germany**

Martin Engineering GmbH  
In der Rehbach 14, 65396 Walluf, Germany  
Tel. +49 (0)6123 97820; Fax +49 (0)6123 75533  
info@martin-eng.de; www.martin-eng.de

### **Spain**

Martin Engineering Spain  
c/Balmes 297 1er 2a, 08006 Barcelona, Spain  
Tel. +34 (0)876 245114; Fax +34 (0)966 719371  
info@martin-eng.es; www.martin-eng.es

### **Great Britain**

Martin Engineering Ltd.  
8, Experian Way, NG2 Business Park,  
Nottingham NG2 1EP, Nottinghamshire, Great Britain  
Tel +44 115 946 4746; Fax +44 115 946 5550  
info@martin-eng.co.uk; www.martin-eng.co.uk

### **Turkey**

Martin Engineering Türkiye  
Yukarı Dudullu İmes Sanayi Sitesi, B Blok 205 Sokak No.6  
34775 Ümraniye İstanbul, Turkey  
Tel +90 216 499 34 91; Fax +90 216 499 34 90  
info@martin-eng.com.tr; www.martin-eng.com.tr

### **France**

Martin Engineering SARL  
50 Avenue d'Alsace, 68025 Colmar Cedex, France  
Tel +33 389 20 63204; Fax +33 389 20 4379  
info@martin-eng.fr; www.martin-eng.fr

### **Italy**

Martin Engineering Italy Srl  
Via Buonarroti, 43/A, 20064 Gorgonzola (MI), Italy  
Tel +39 295 3838 51; Fax +39 295 3838 15  
info@martin-eng.it; www.martin-eng.it

### **Russia**

OOO Martin Engineering  
Ul. Bolshaya Dmitrovka, 23/1  
125009 Moscow, Russia  
Tel +7 495 181 33 43; Fax +7 499 720 62 12  
info@martin-eng.ru; www.martin-eng.ru