ITEM OTY. DESCRIPTION

1 × MARTIN ® BOCO ™'L' STYLE SKIRTING
2 ×× MARTIN ®SHORT BOCO ™ SKIRTING ASM PART NUMBER 38199 S50026-L —WEARLINER SEE N□TE 3 BELT TRAVEL 37911 SHOWN IN WORKING POSITION BELT NOT SHOWN FOR CLARITY CONVEYOR BELT-INSTALLATION NOTES:

1) LOWER 6.50 (165) OF OUTSIDE SURFACE OF CHUTE WALL MUST
BE SMOOTH TO PROPERLY INSTALL THIS EQUIPMENT.
2) ASSEMBLE RUBBER SKIRTING (P/N 38199) BETWEEN MOUNT WELDMENT
(P/N 37915) AND CLAMPING PLATE (P/N 37916) THROUGH STUDS
ON MOUNT WELDMENT. LOWER FLOATING EDGE ON TO THE BELT.
THIS ASSEMBLY OF COMPONENTS WILL THEN BE ATTACHED TO PRESSURE
ARMS (P/N 37917-P), FROM BEHIND, BY INSERTING STUDS INTO VACANT
HOLES IN PRESSURE ARMS. PIN IN PLACE USING LYNCH PINS (P/N 37111) -CHUTE WALL -BACK PLATE WELDMENT (P/N 37912) 1/4 2-6 TYP WEARLINER 1.83 [46] 37912 ABDVE THE BELT FOR 35° TROUGH 1.25 [32] MIN TYP -CONVEYOR BELT WELD DETAIL
BELT NOT SHOWN FOR CLARITY NOTE:

1) ALL DIMENSIONS IN INCHESCHM) AND ARE FOR REFERENCE ONLY.

2) A MINIMUM OF 7.00 (1783 VERTICALLY AND 2.25 (57) HORIZONTALLY IS THE CLEARANCE REQUIRED TO INSTALL SKIRTING ASSEMBLY.

3) TO PROVIDE AN EFFECTIVE SEAL, DURT TAMER MYEARLINERS ARE RECOMMENDED.

4) CONSULT MARTIN ENGINEERING FOR INSTALLATIONS WITH UNUSUAL OR SEVERE CONDITIONS, SUCH AS: CONCAVE/CONVEX CURVES, EXTREME SIDE PRESSURE, UNUSUALLY FAST OR SLOW MOVING BELTS, TEMPERATURE EXTREMES, ETC.

5) SKIRTING SHOULD BEGIN AT LEAST 6.00 (305) AFTER EXIT SIDE OF CHUTE WALL.

6) REFER TO OPERATOR'S MANUAL M3612 DURING INSTALLATION. THIS DRAWING IS NOT TO BE USED IN PLACE OF THE OPERATOR'S MANUAL.

7) CONTACT MARTIN ENGINEERING PRIOR TO INSTALLING THIS COUPMENT IN ANY WAY OTHER THAN WHAT IS SHOWN ON THIS DRAWING OR IN THE OPERATOR'S MANUAL (M3612). 35° BELT LAYOUT SCALE 3/16 -CHUTE WALL -BACK PLATE WELDMENT (P/N 37912) WEARLINER--CONVEYOR BELT 20° BELT LAYDUT SCALE 3/16 -CHUTE WALL -BACK PLATE WELDMENT (P/N 37912) WEARLINER-2.07 [53] 37912 ABOVE THE BELT FOR 45° TROUGH ISOMETRIC VIEW OF TYPICAL INSTALLATION SCALE 1/8 Occopyright 2007 Martin Engineering.All rights reserved Covered by U.S. and foreign patents pending and issued ROard TM indicate tradenarks of Martin Engineering. MARTIN NEPONSET NEPONSET ENGINEERING AZU -C□N∨EY□R BELT TITLE MARTIN® BOCO DRAWN RND
DATE 08/09/07
CHECKED
ENG. MJB
DATE 08/23/07
APPRIIVED TJG "L" STYLE SKIRTING
INSTALLATION DRAWING \blacksquare 45° BELT LAYDUT SCALE 3/16

ECN DATE BY SALES DRAWING

PR10836

DATE 08/27/07 SCALE 3/16

S50026-L

DESCRIPTION

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